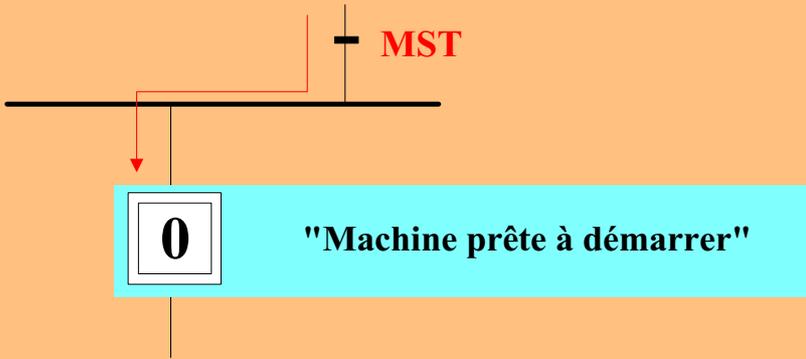
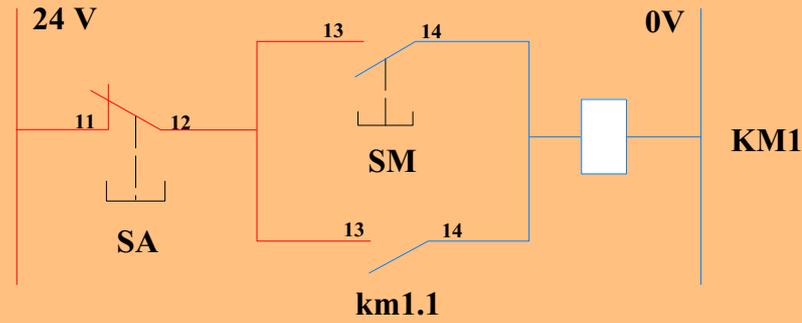
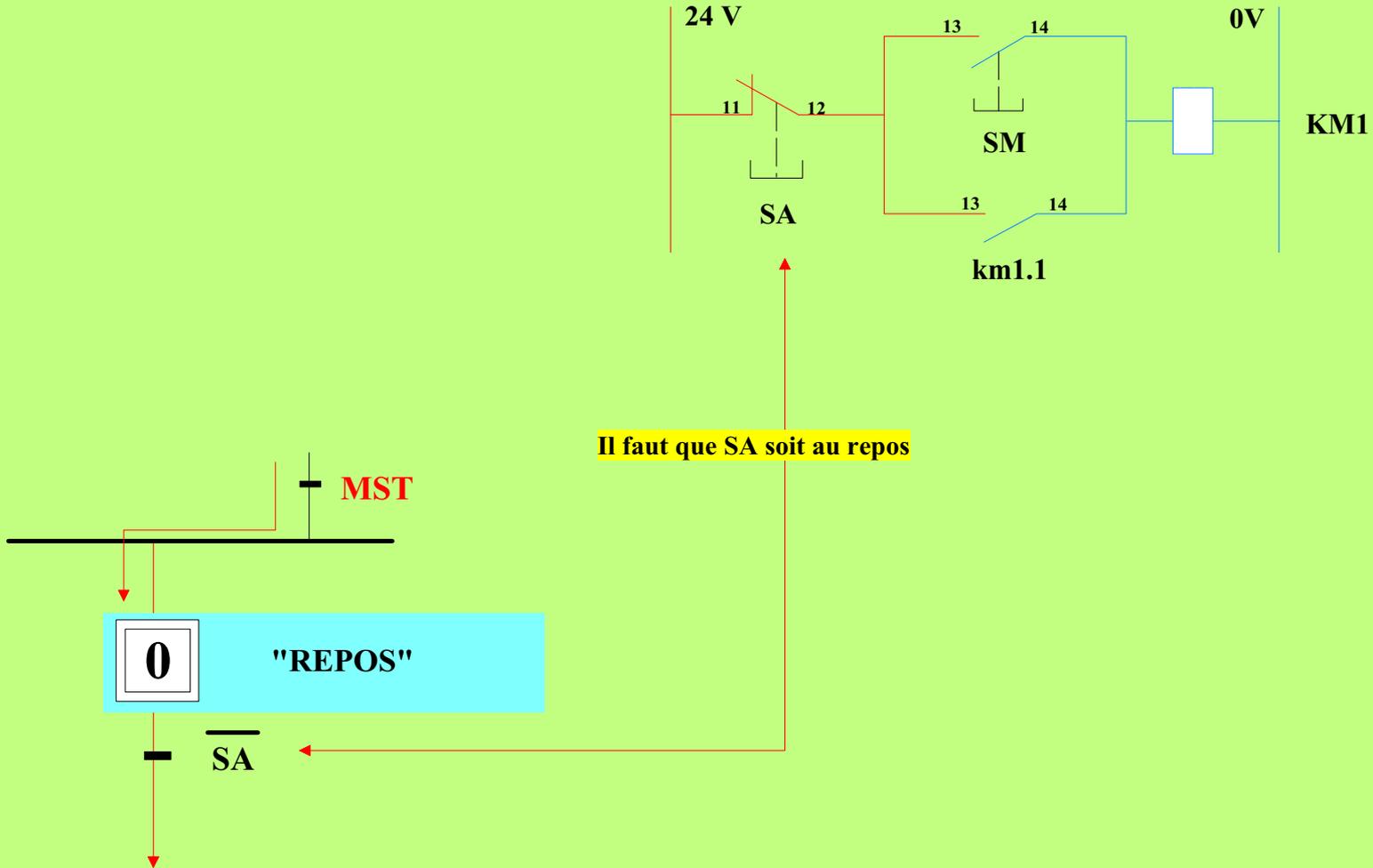
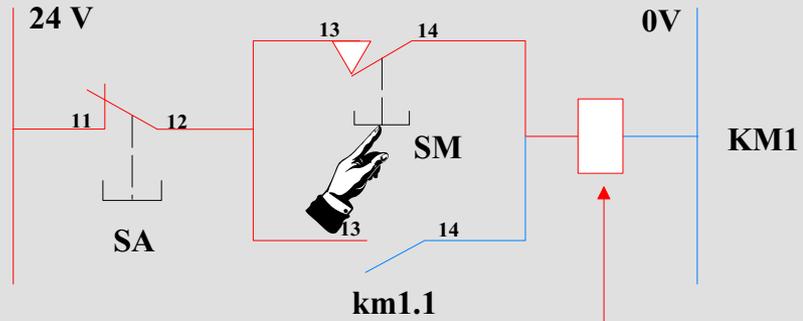


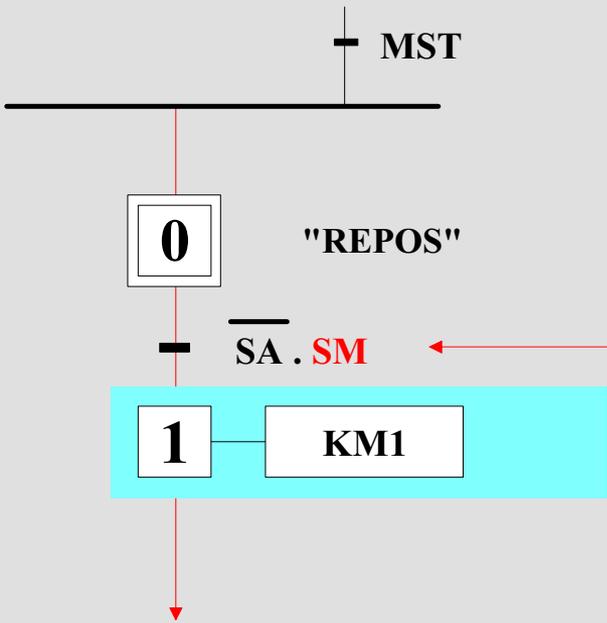
AUTO-ALIGNMENT

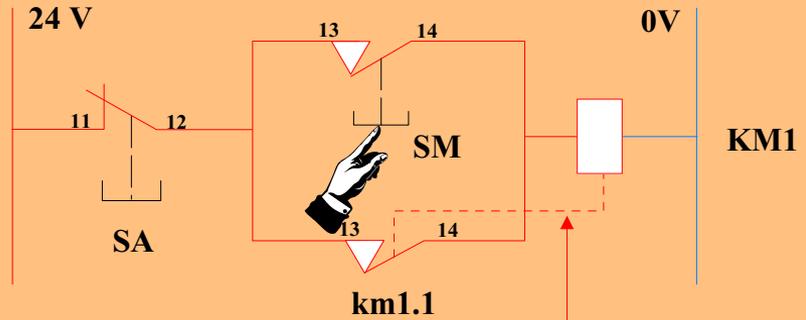






L'action sur SM met sous tension la bobine





La bobine ferme le contact d'auto alimentation



0

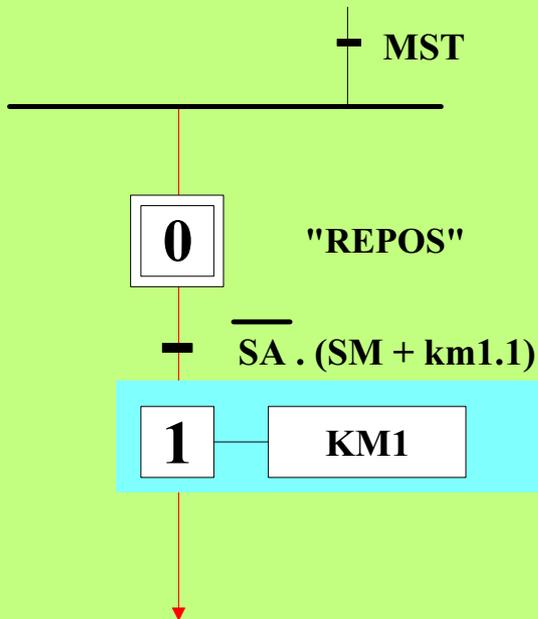
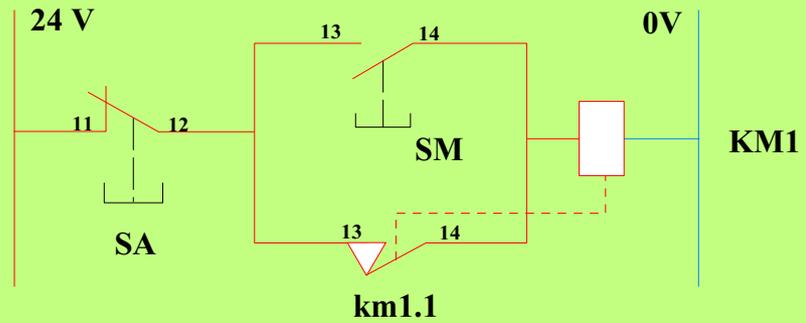
"REPOS"

$\overline{SA} \cdot (SM + km1.1)$

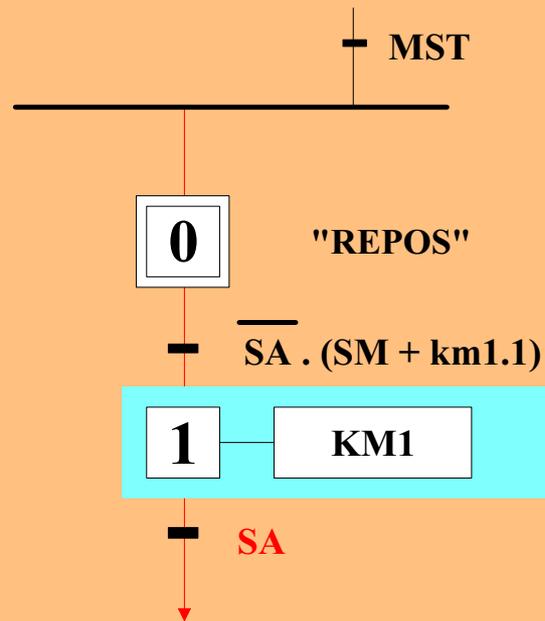
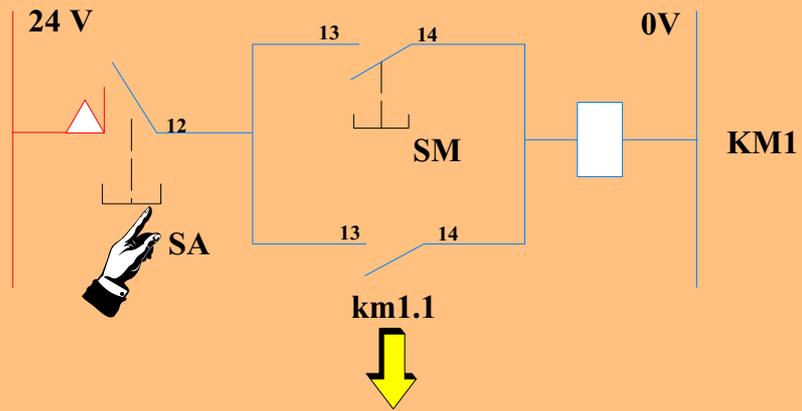
1

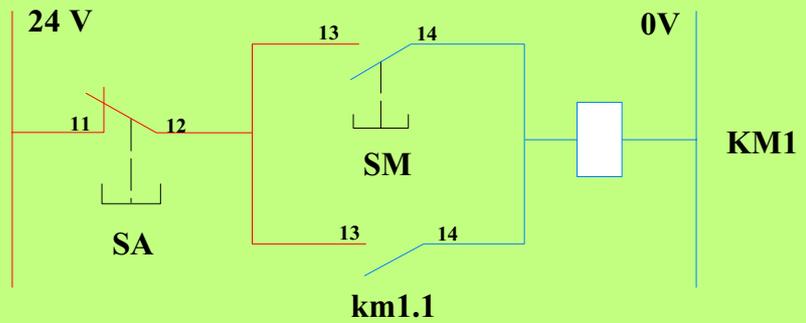
KM1





KM1 sera sous tension tant que le circuit ne sera pas ouvert par SA





SA relâché on se retrouve à l'état initial



Condition d'initialisation: qui permet d'arriver à l'état initial c'est à dire l'étape initiale du grafctet.

Les conditions de démarrage : CD ne sont pas remplies



FIN