

Relation câblage / grafcet



"A"
MSP

0 "Attente"

étape initiale

0S4
1 — **1A+**

1S2
2 — **2A-**

2S2
3 — **1A-**

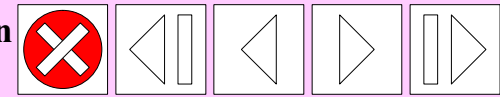
Transition entre l'étape 2 et l'étape 3

Réceptivité

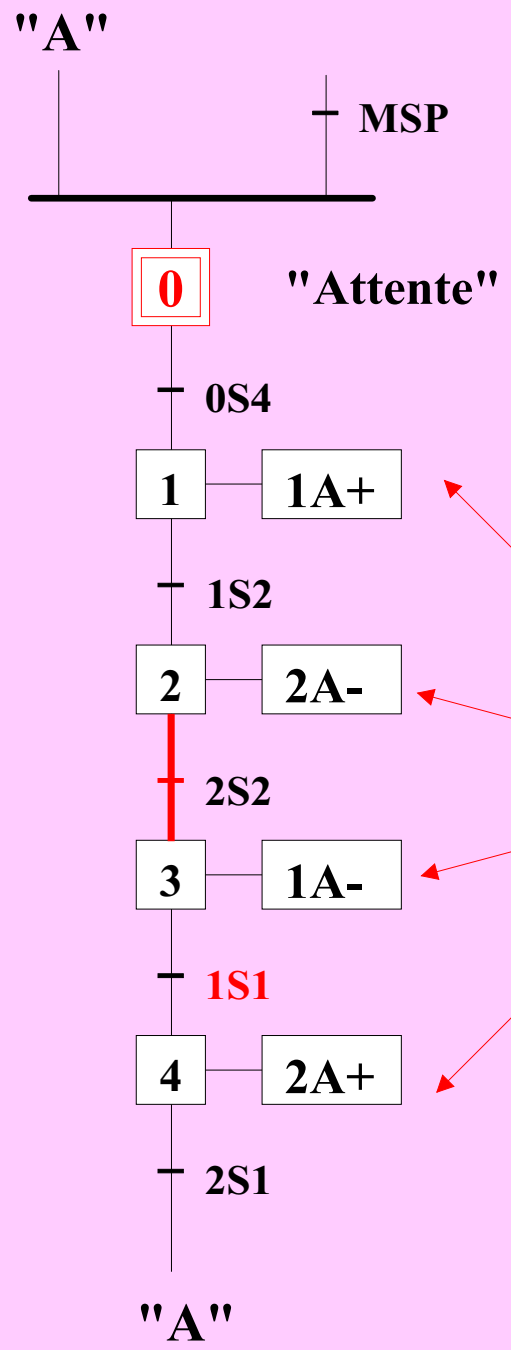
1S1
4 — **2A+**

étape normale

2S1
"A"



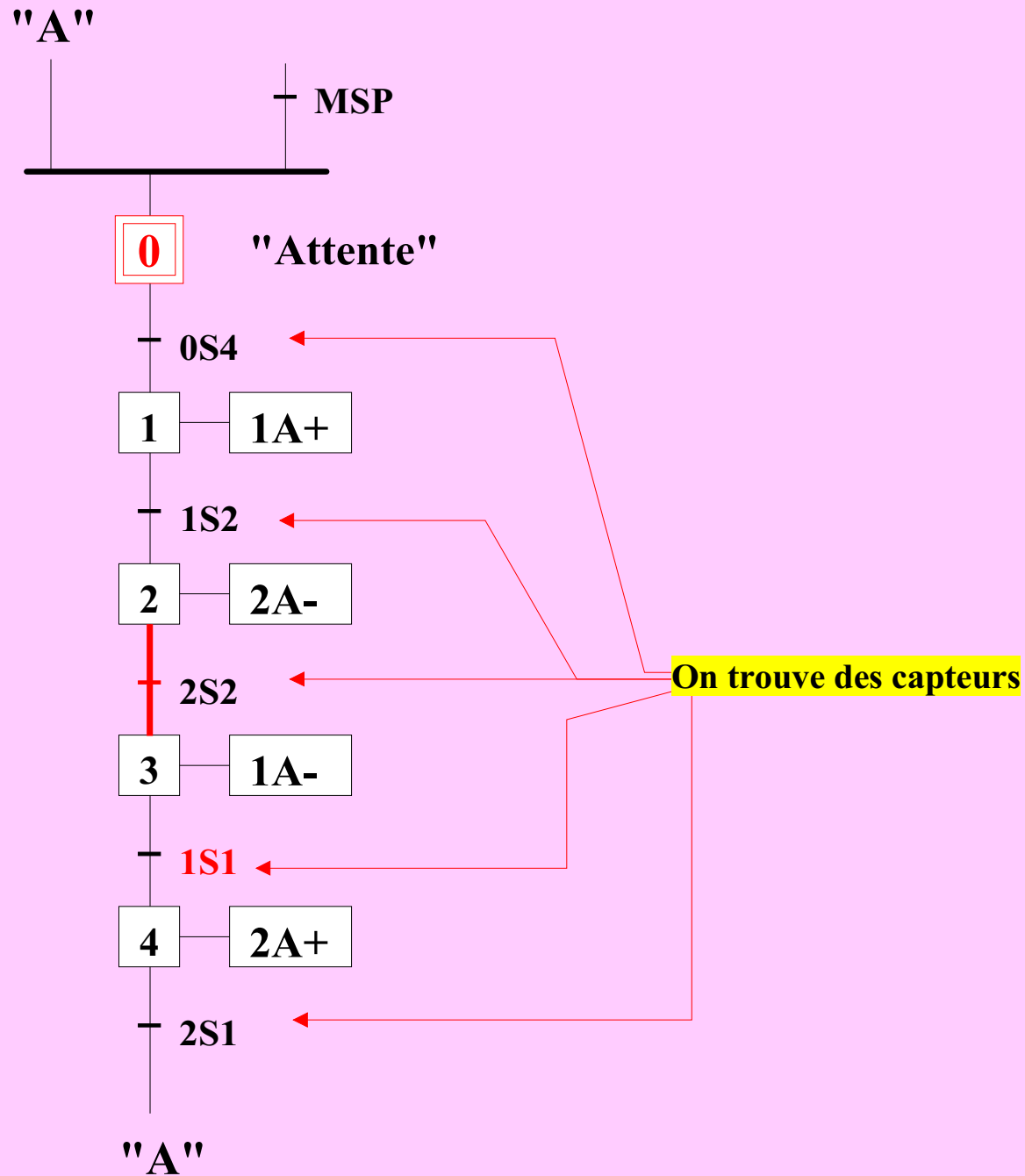
Dans un grafcet point de vue P.O



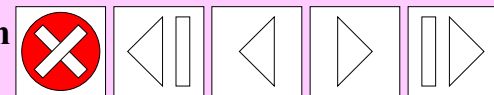
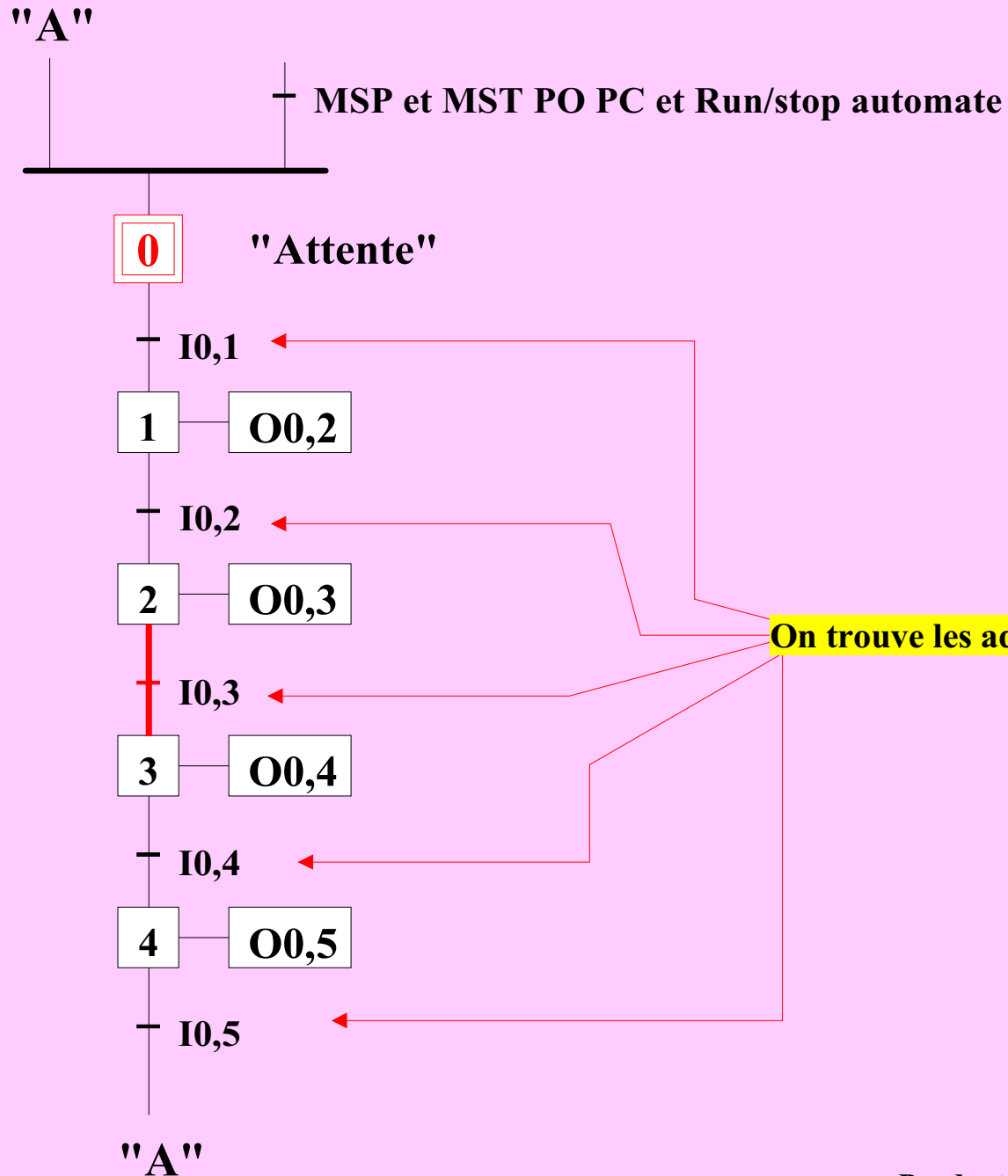
On trouve des actionneurs

**Vérins
Ventouses
etc..**

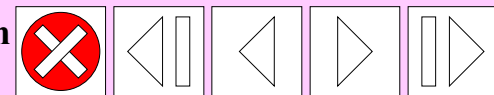
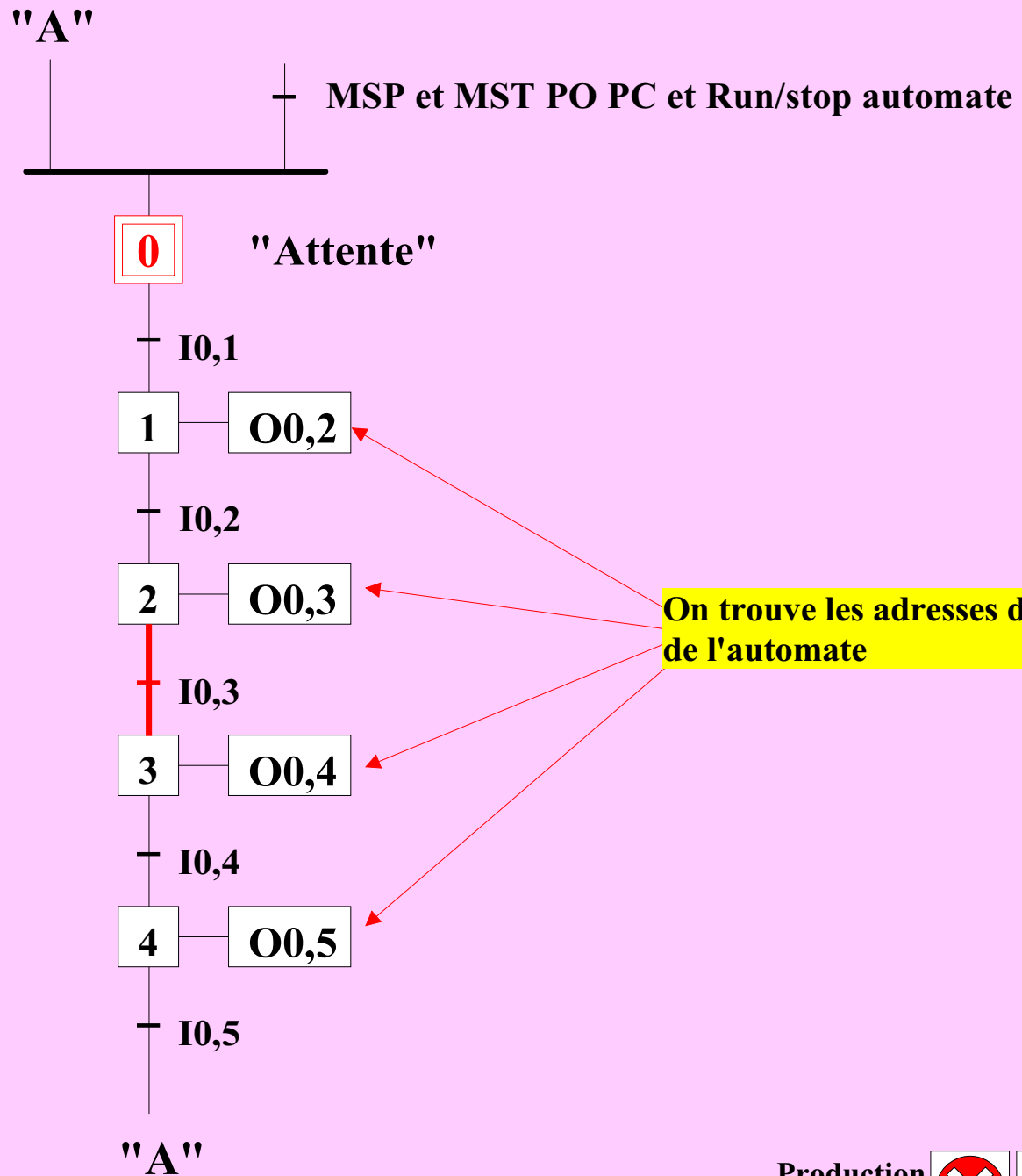
Dans un grafcet point de vue P.O



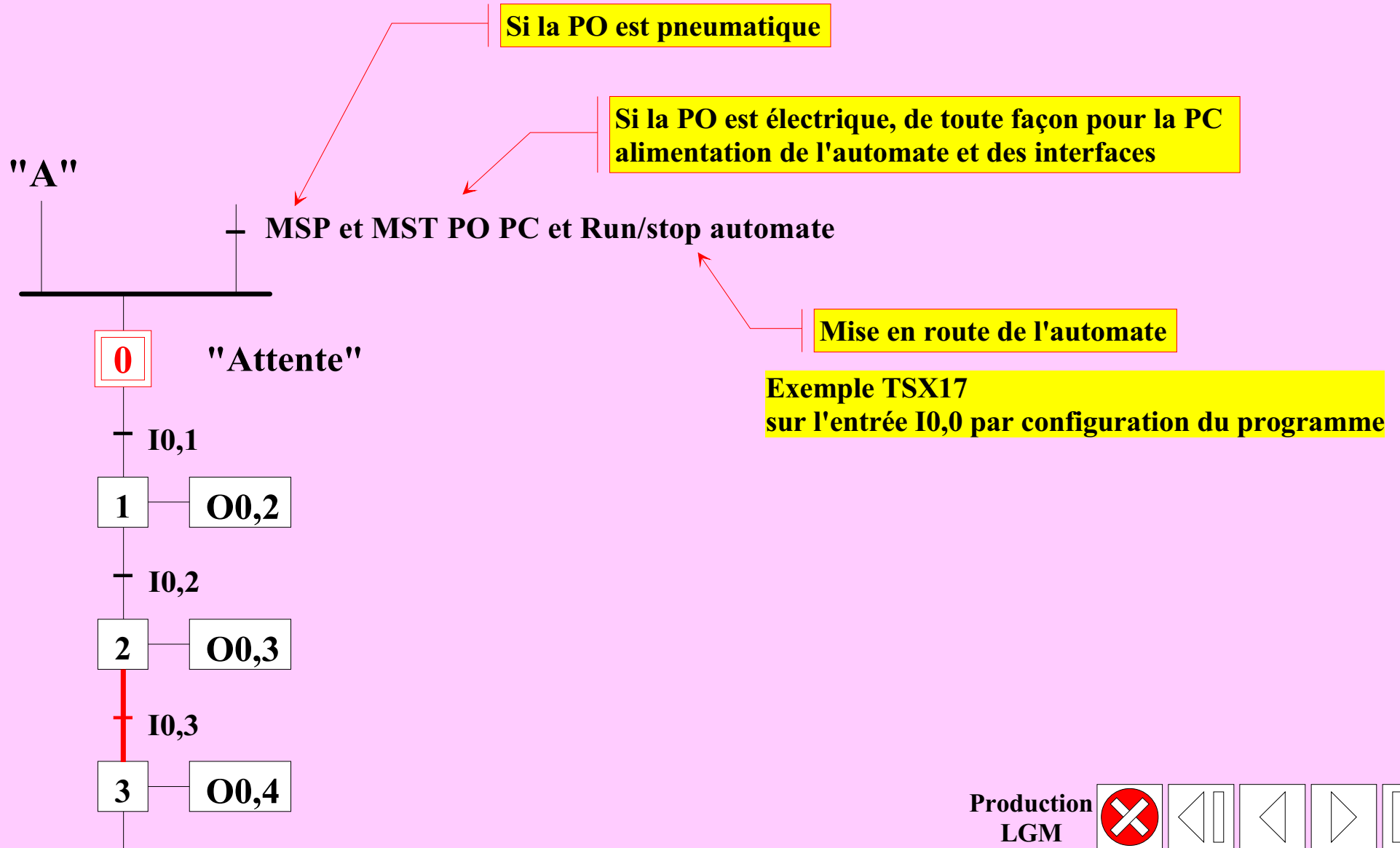
Dans un grafcet point de vue automate



Dans un grafcet point de vue automate



Dans un grafect point de vue automate



THE END

Echap

Production
LGM

