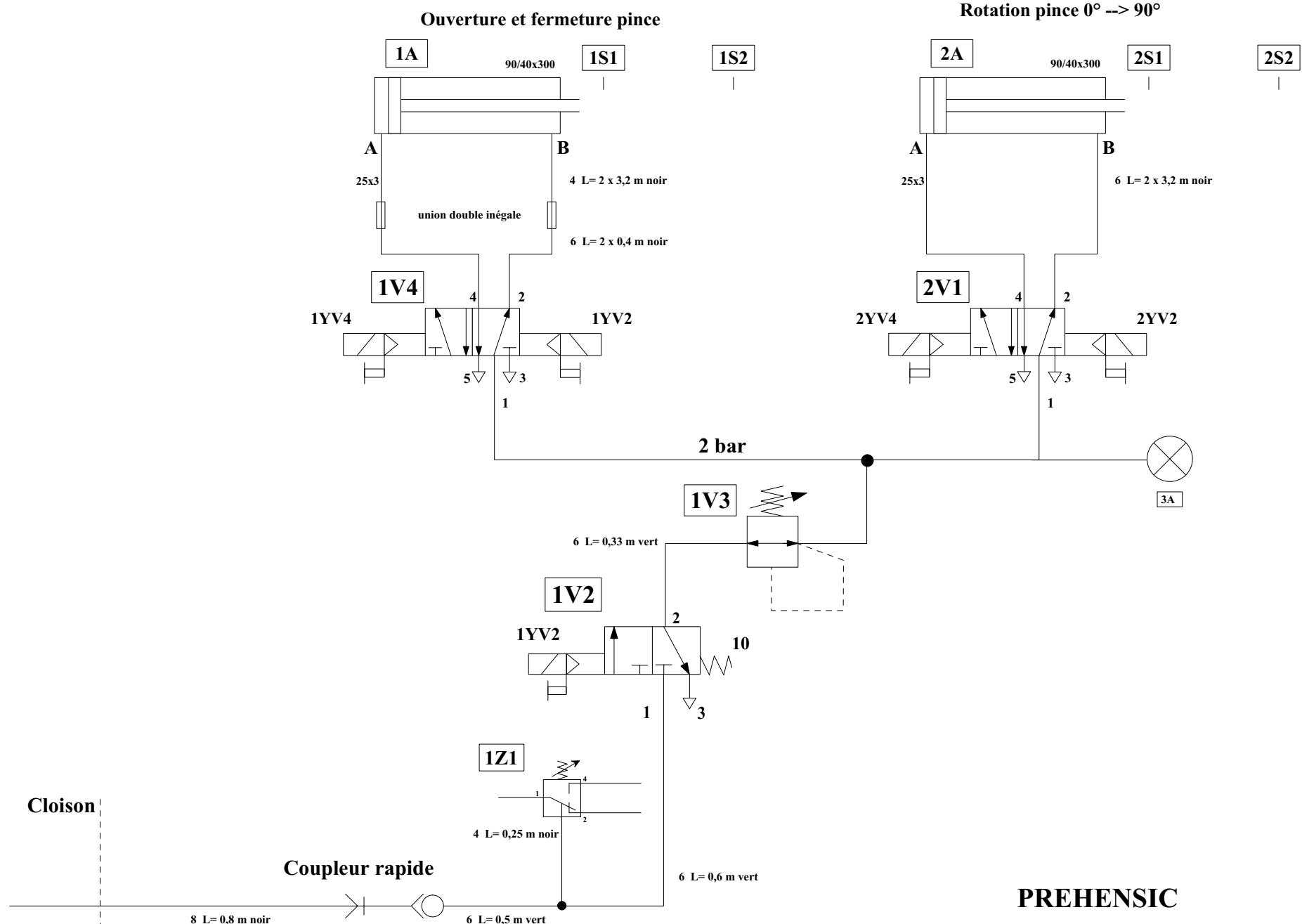
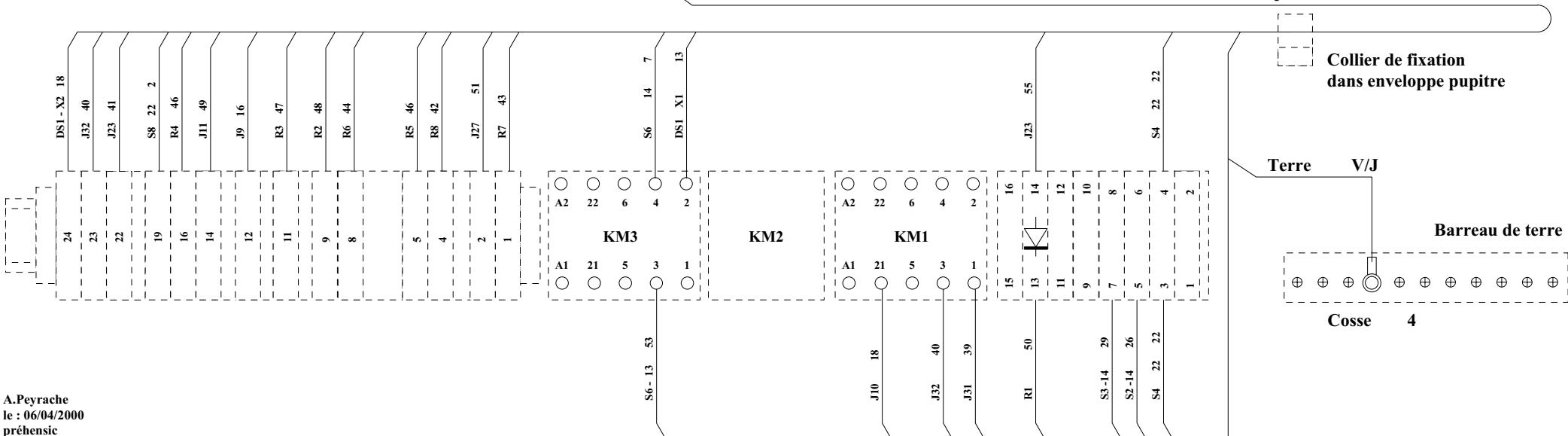
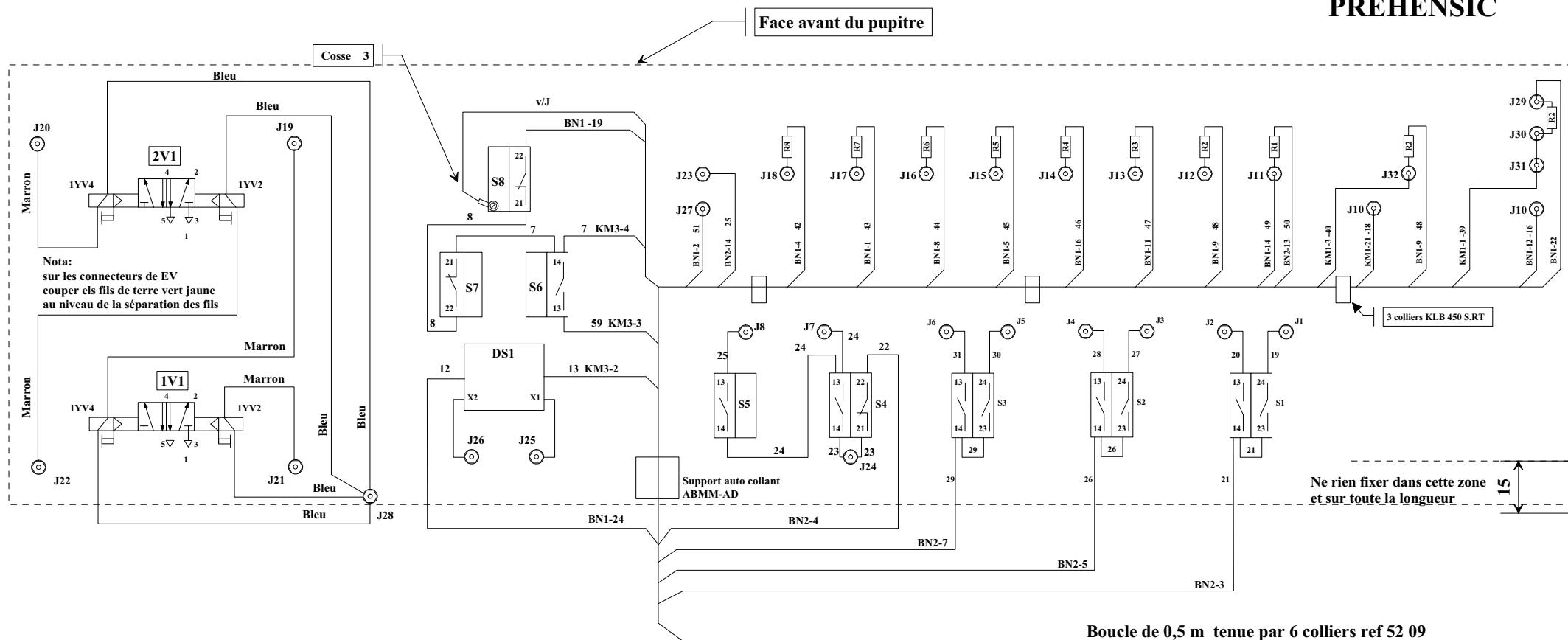
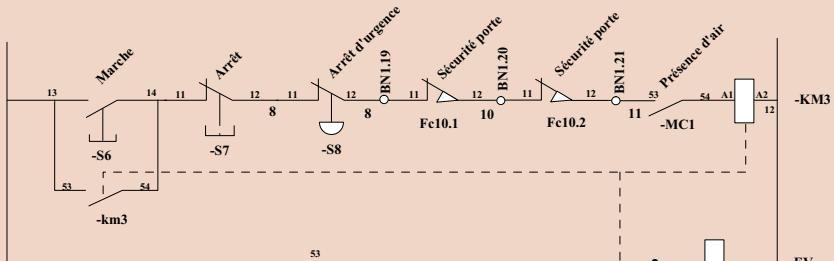


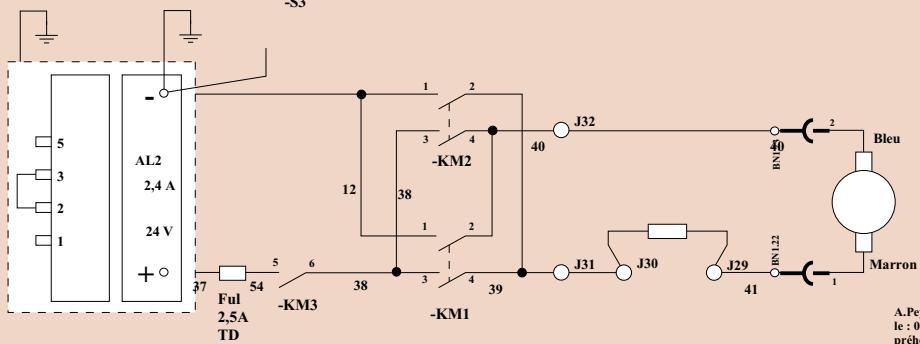
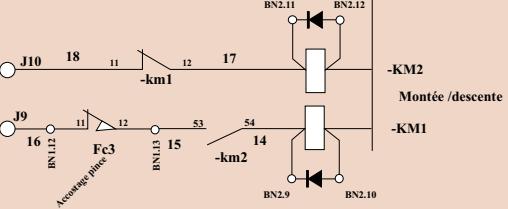
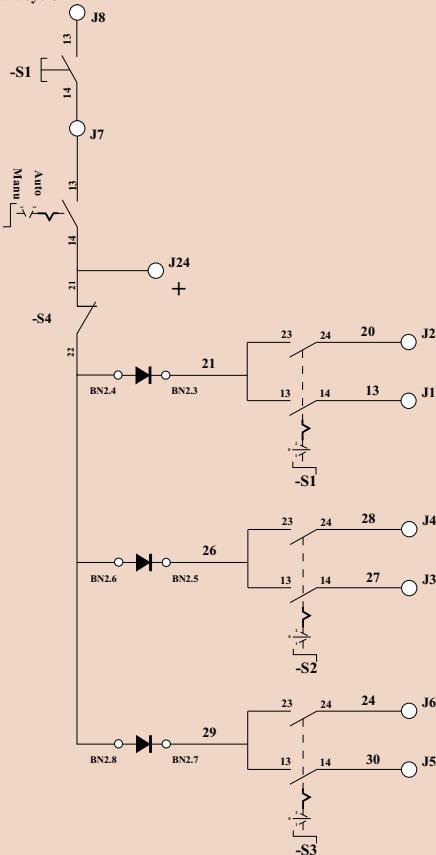
PRAHNSIC

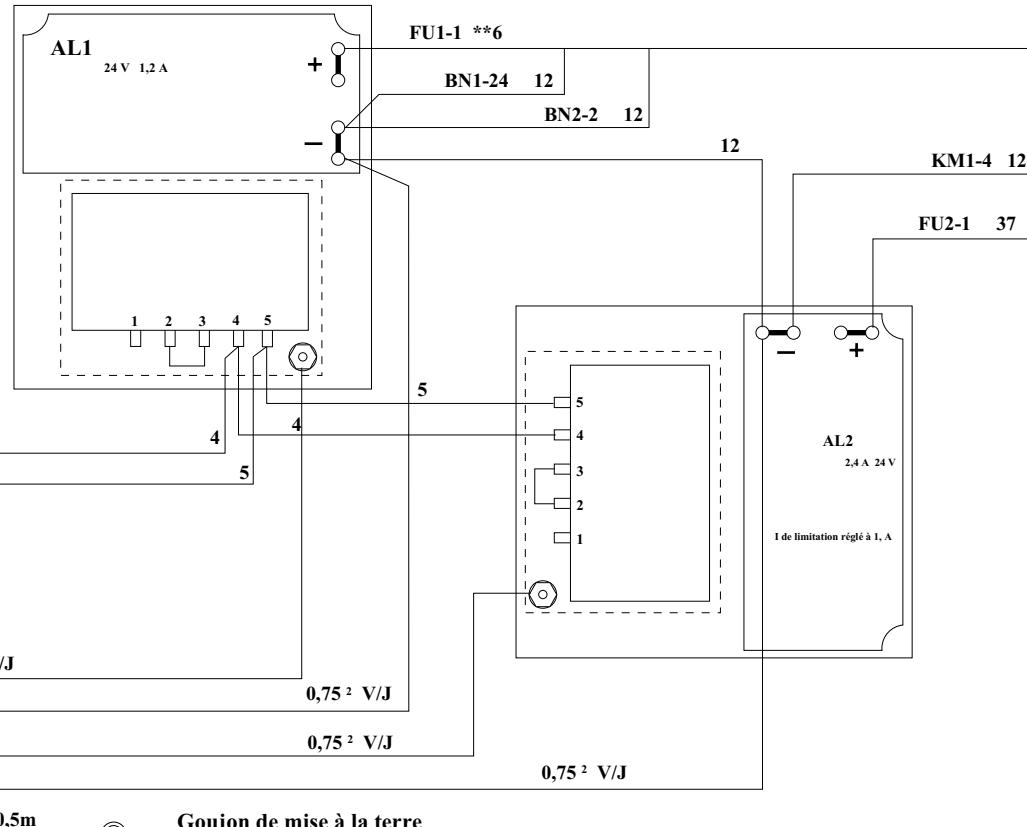






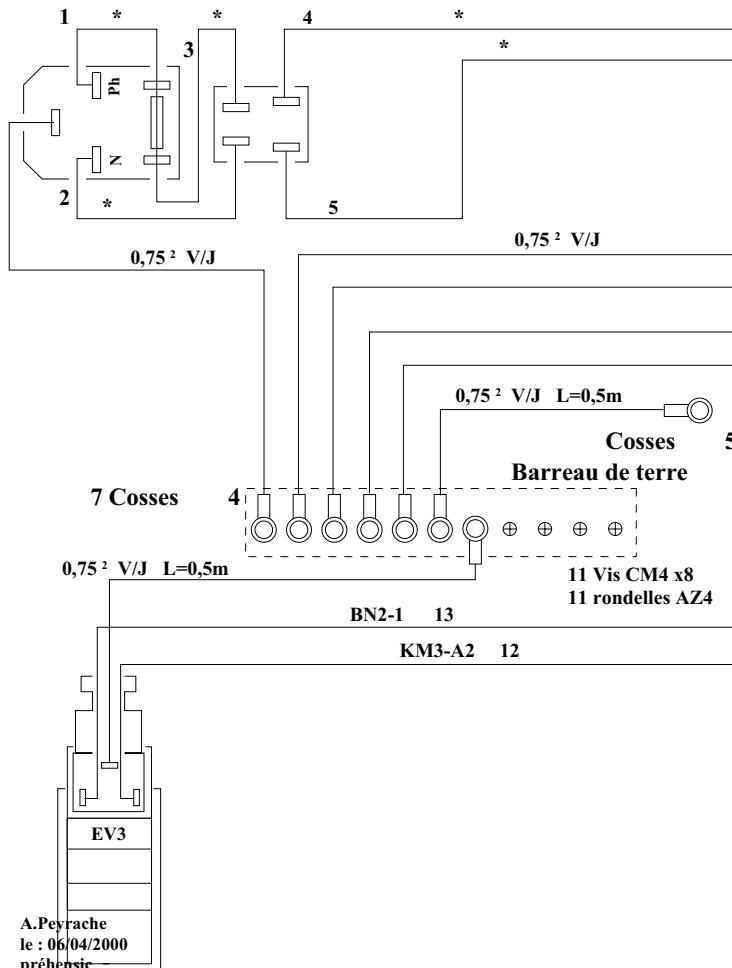
Départ cycle



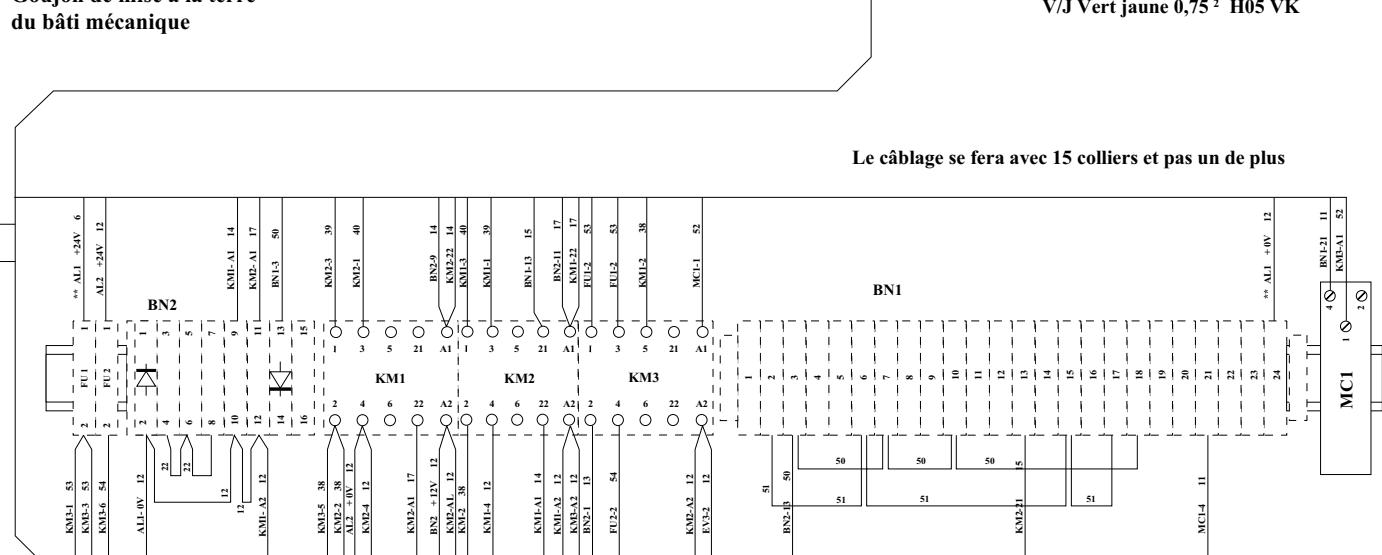


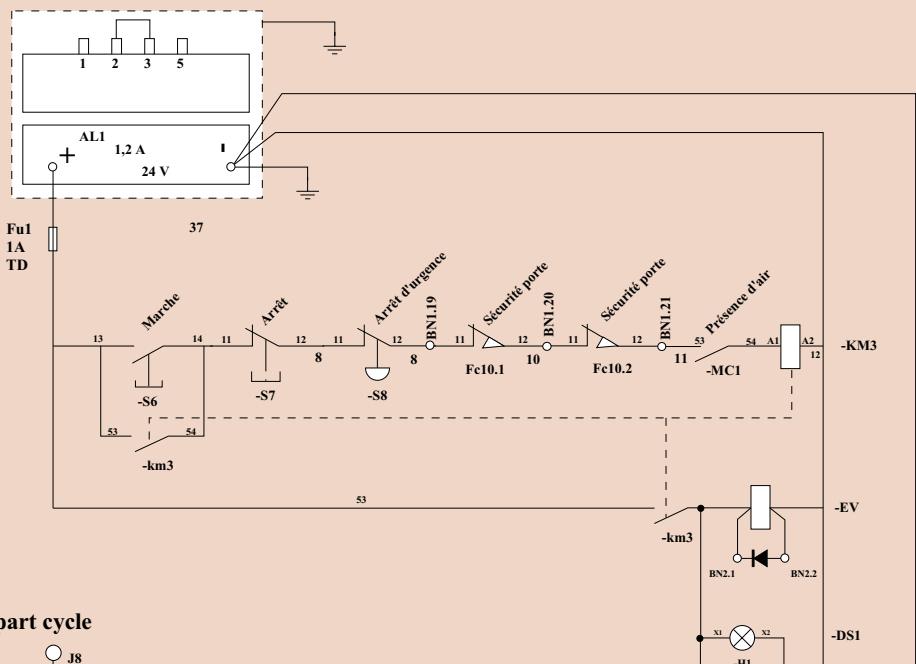
Attention:

les 2 pattes écartées de l'inter
représentent le zéro et doivent être en haut

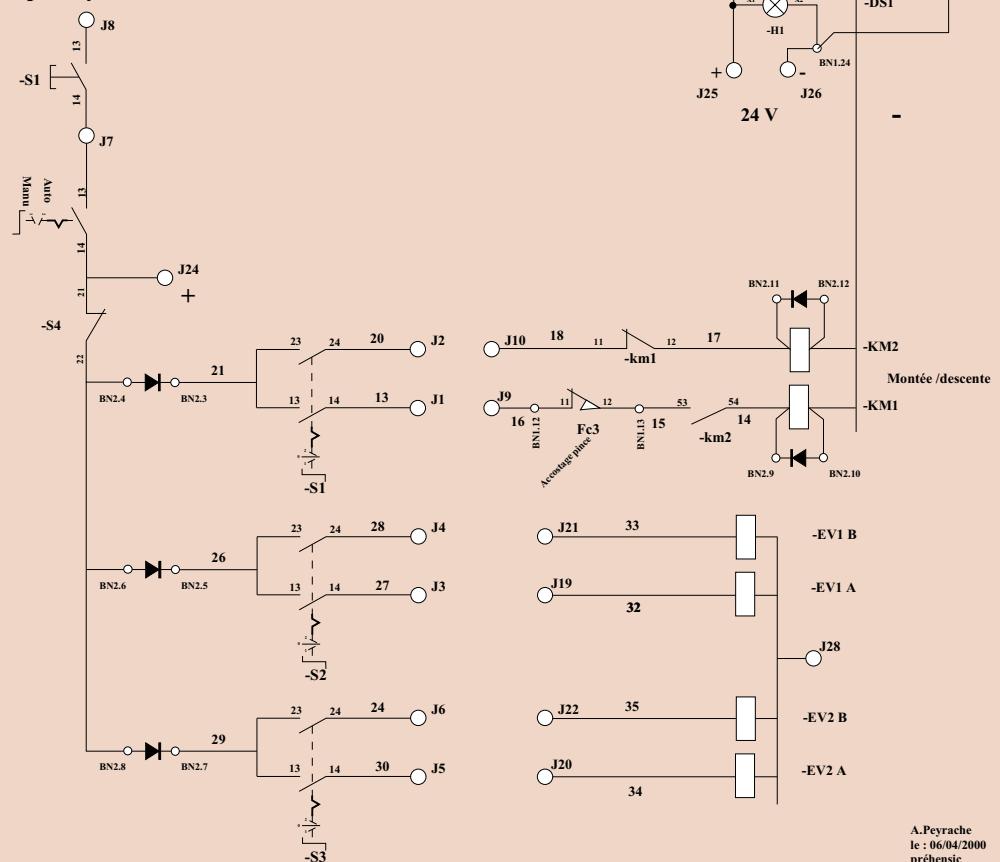


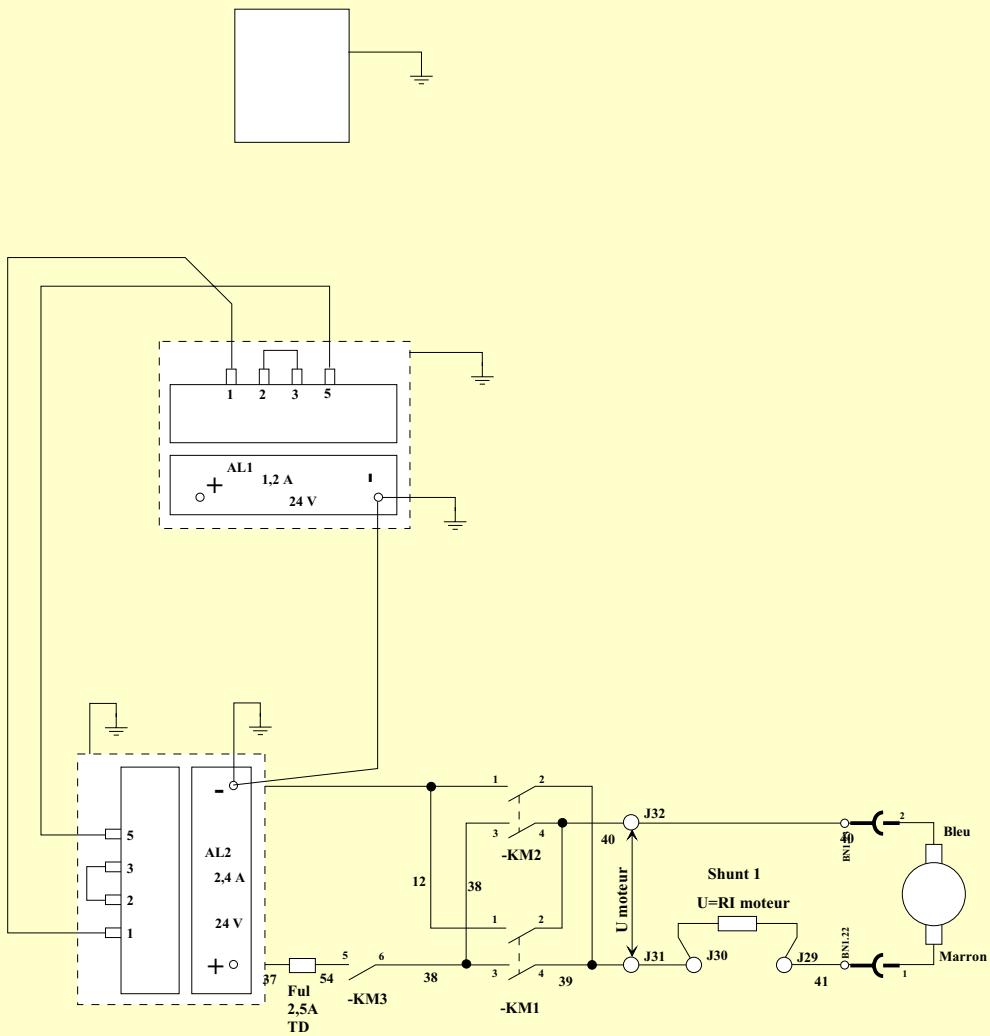
A.Peyrache
le : 06/04/2000
préhensic

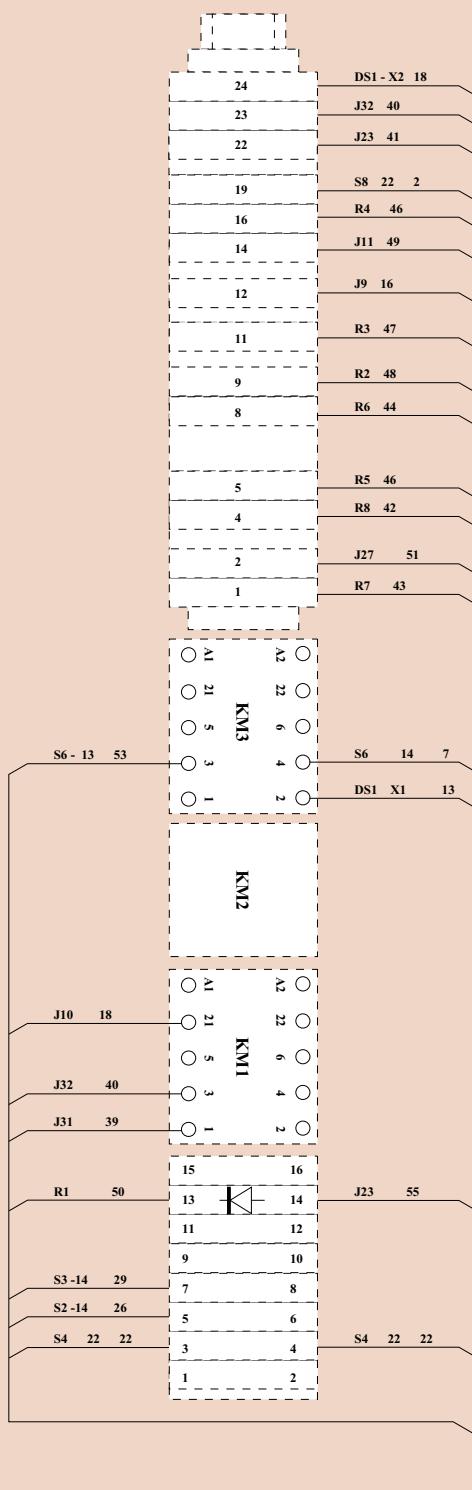


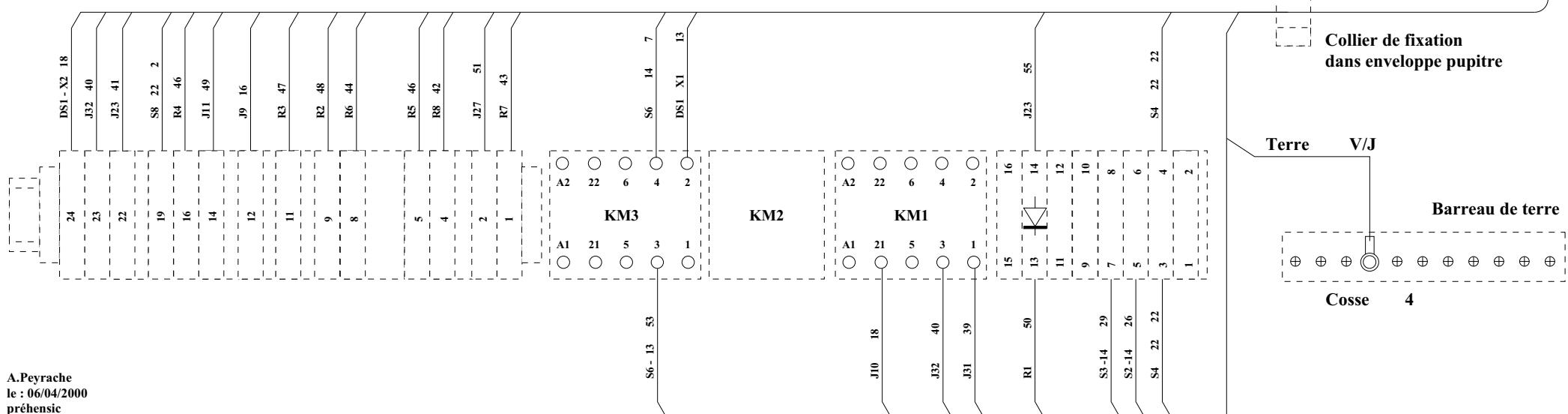
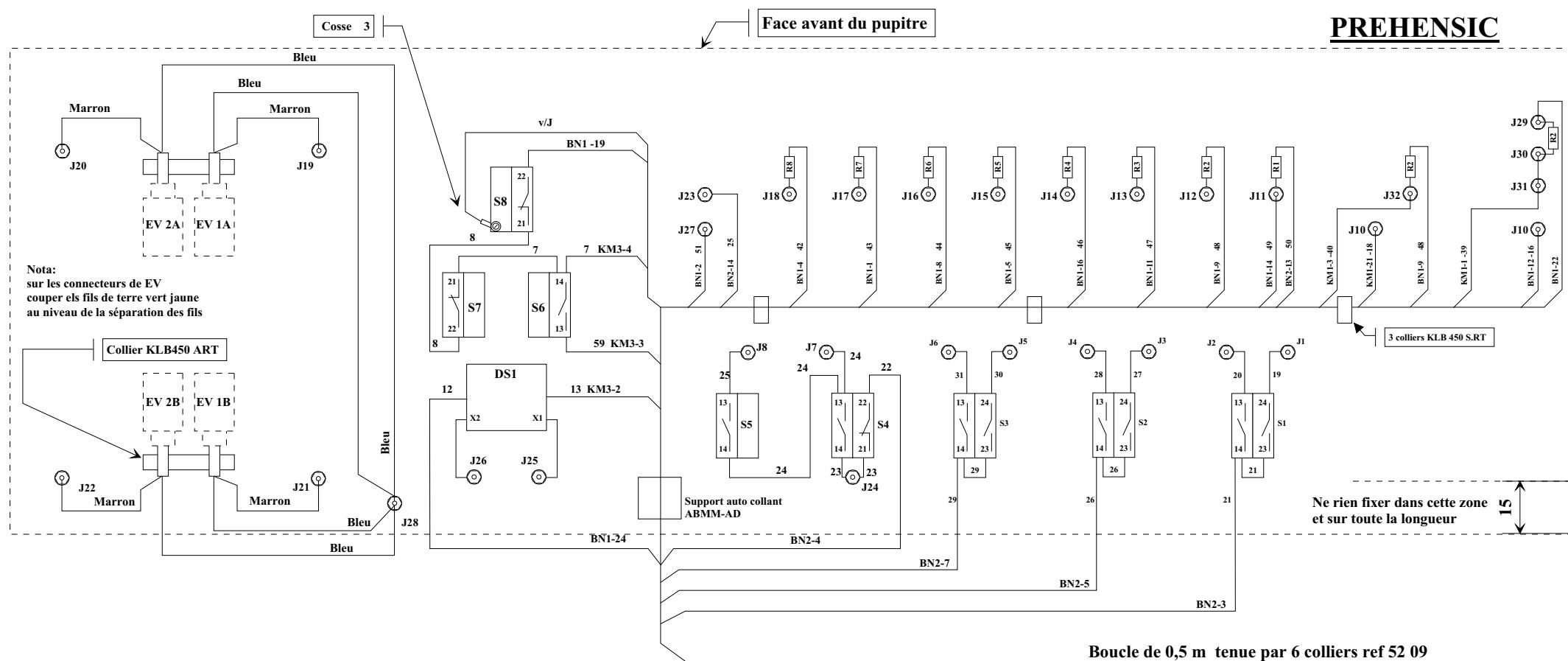


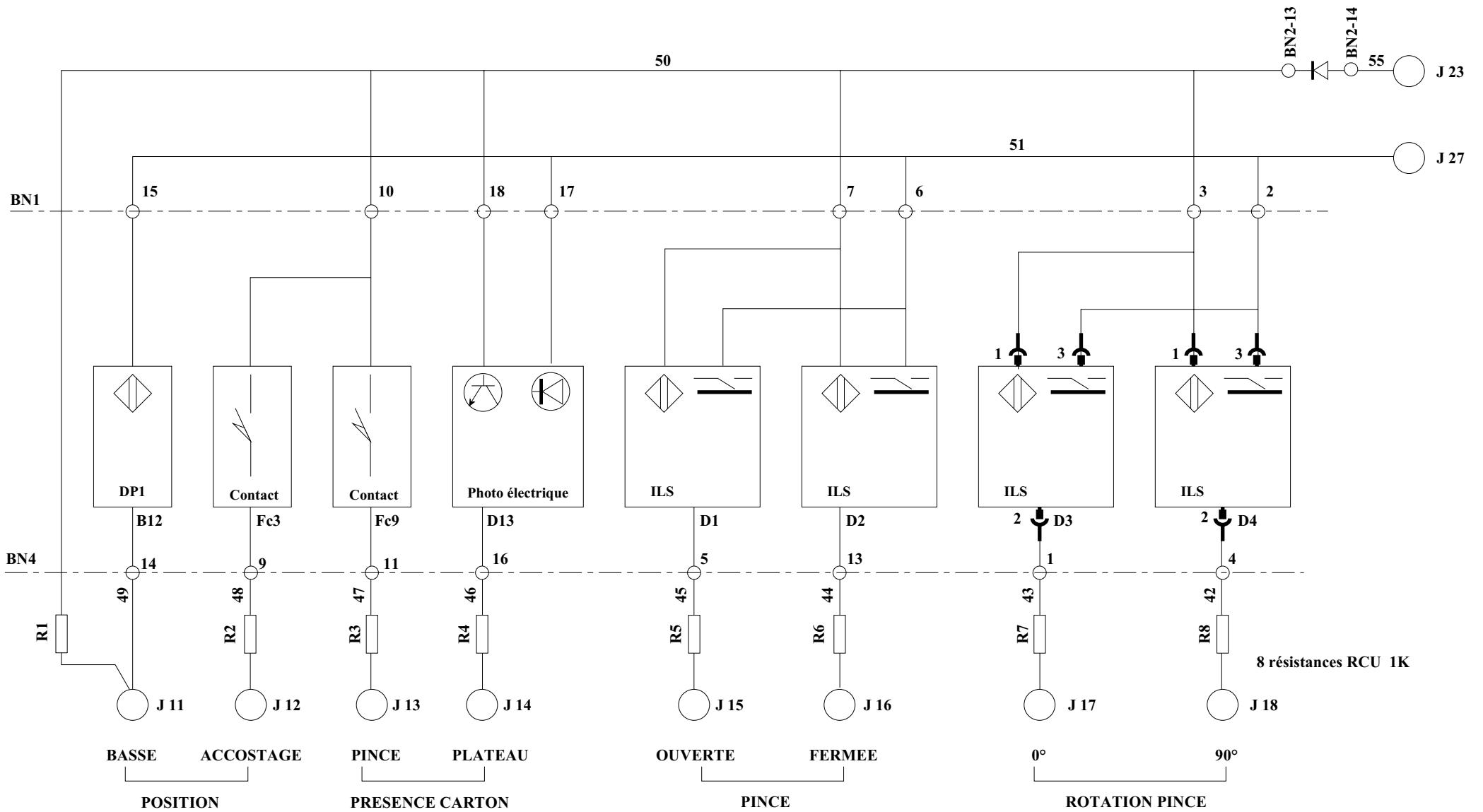
Départ cycle











Câblage pince

Détecteur D1
Pince ouverte



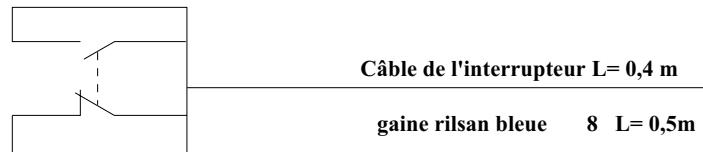
rouge +	38	1
blanc	81	2
noir 0	39	3

Détecteur D2
Pince fermée



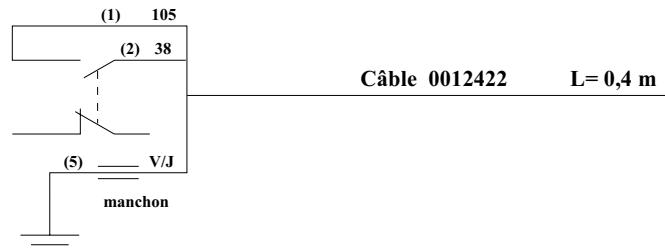
rouge +	38	4
blanc	82	5
noir 0	39	6

Interrupteur de position
Accostage pince Fc 3



brun	100	7
bleu	38	8
noir	69	9
noir	70	10
V/J		11

Interrupteur de position
présence carton dans pince
Fc 9

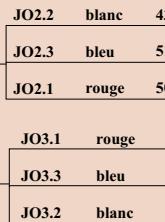
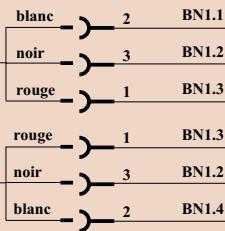


(1)	105	12
(2)	38	13
(3)		14
(4)		15
(5)		16

Nota: (1) (2) numéro des fils dans le câble

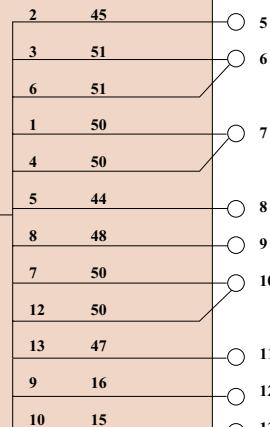
Connecteur mâle
Ref: 231 646 / 019-000 "wago"

BN01

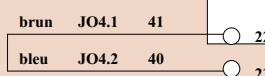
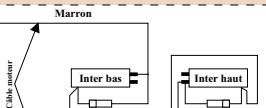
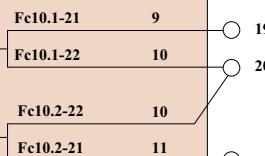


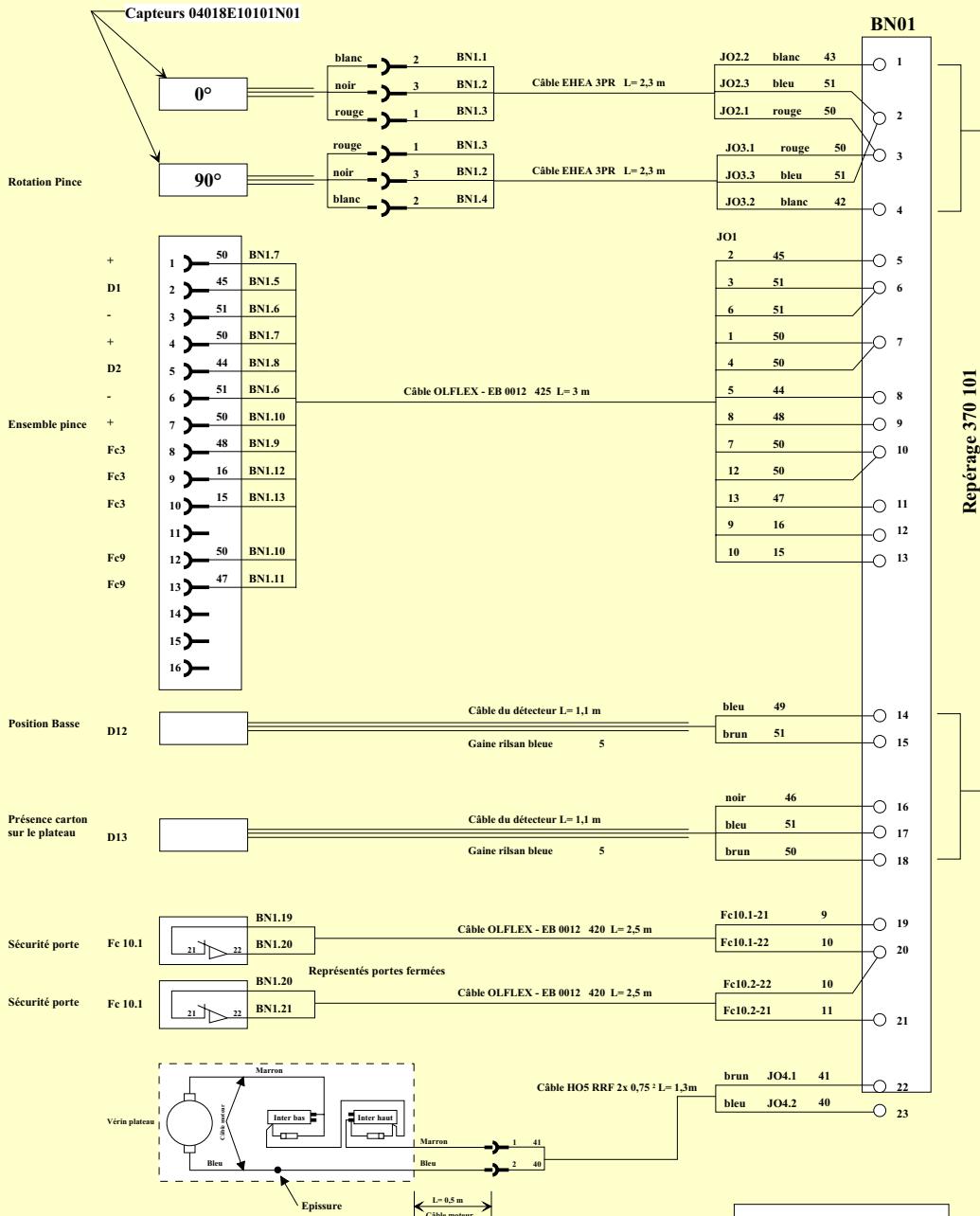
50	BN1.7
45	BN1.5
51	BN1.6
50	BN1.7
44	BN1.8
51	BN1.6
50	BN1.10
48	BN1.9
16	BN1.12
15	BN1.13
50	BN1.10
47	BN1.11

JO1



Repérage 370 101





Repérage 370 101

Couleurs des fils des capteurs	
D3-D4	-
Anciens	Nouveaux
Rouge	Brun
Blanc	Noir
Noir	Bleu