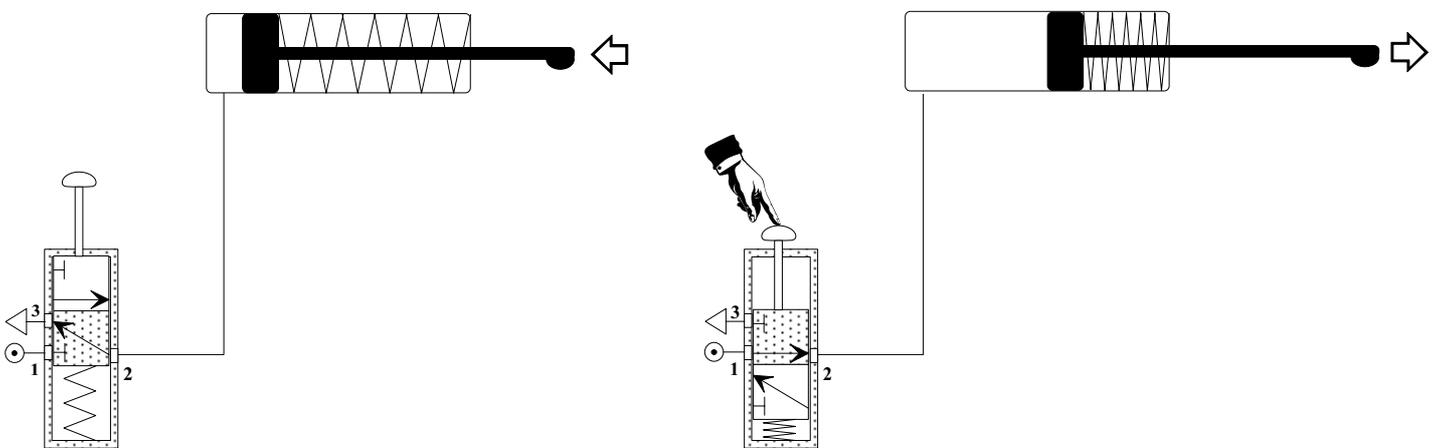
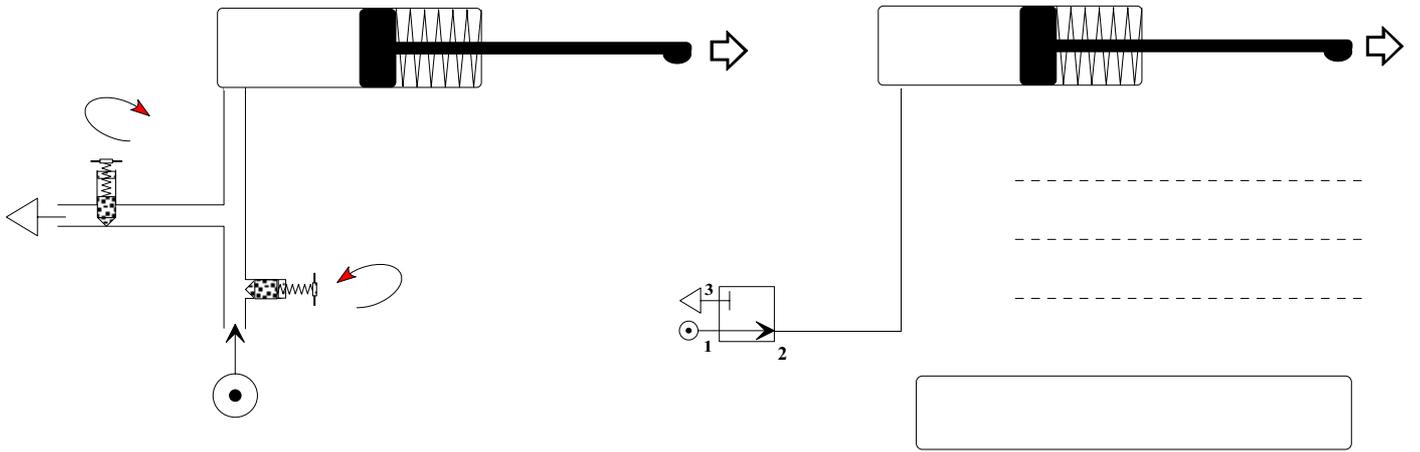
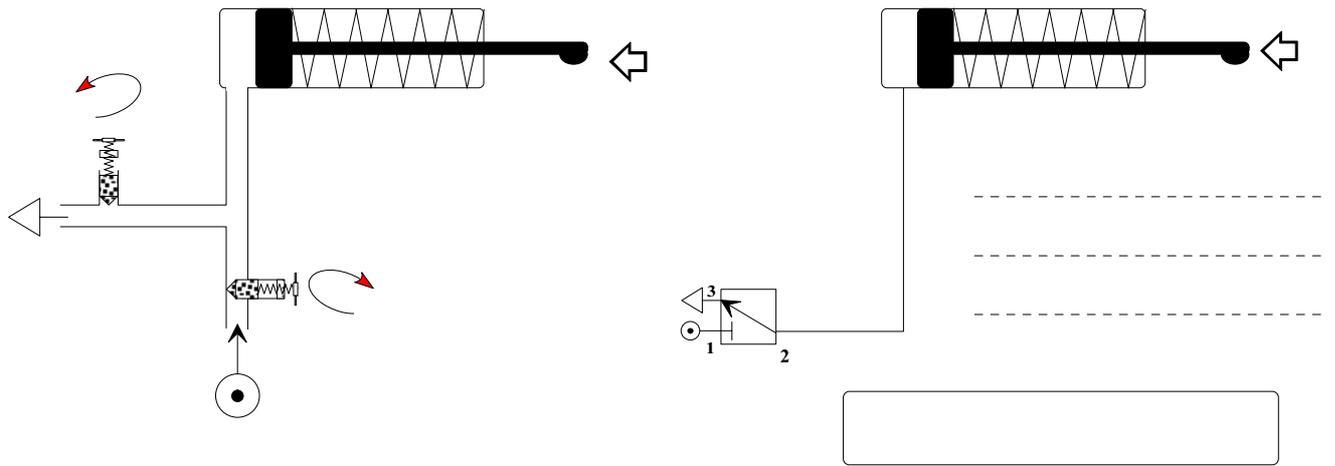


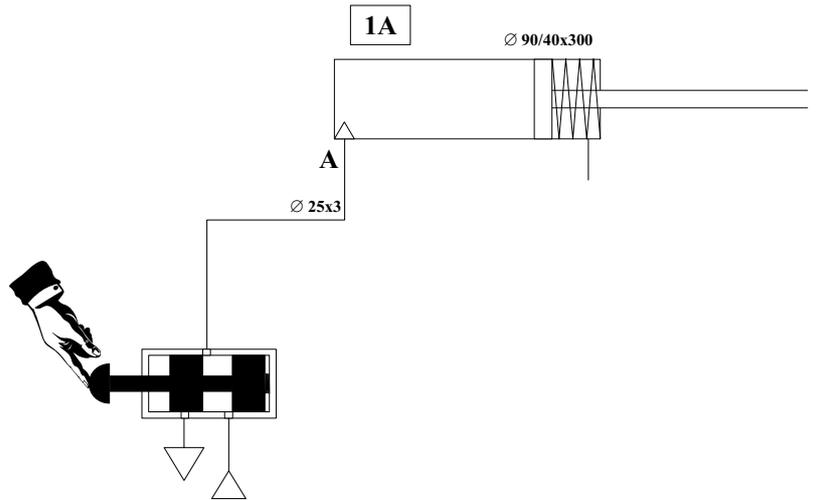
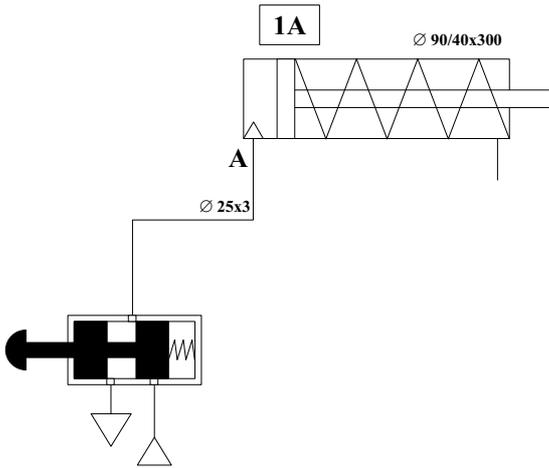
# PRINCIPE DU DISTRIBUTEUR



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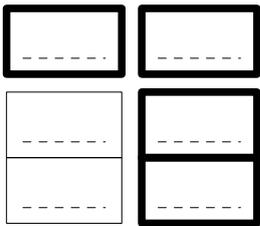
# DISTRIBUTEUR 3-2

**Poinçon**



## DESSIN AUX NORMES

**Tableau de fonctionnement:**



**C'est une fonction:**



**Equation de fonctionnement**



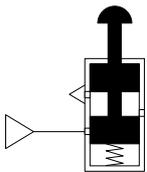
## Signification des symboles:



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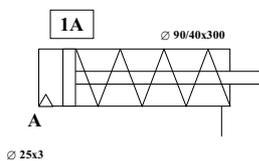
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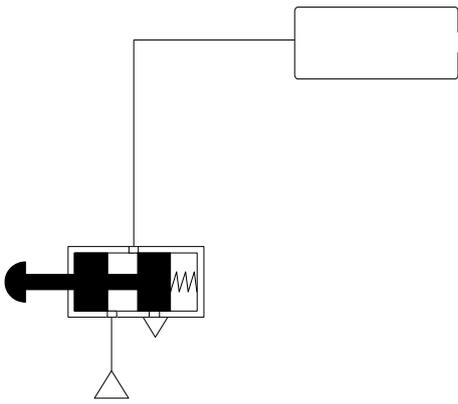
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**Poinçon**

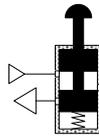


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∅ 25x3



**Tableau de fonctionnement:**

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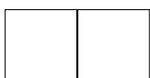
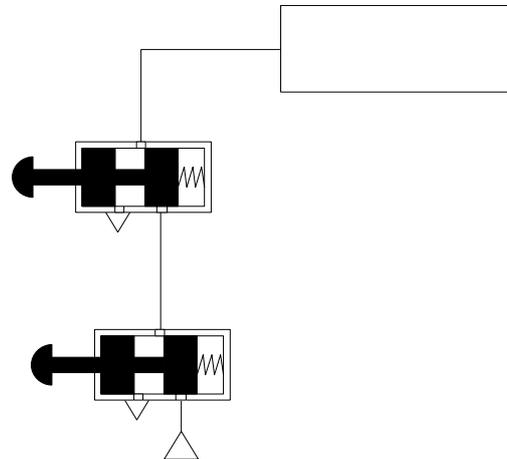
**Equation de fonctionnement**

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**C'est une fonction:**

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**DESSIN AUX NORMES**



**Tableau de fonctionnement:**

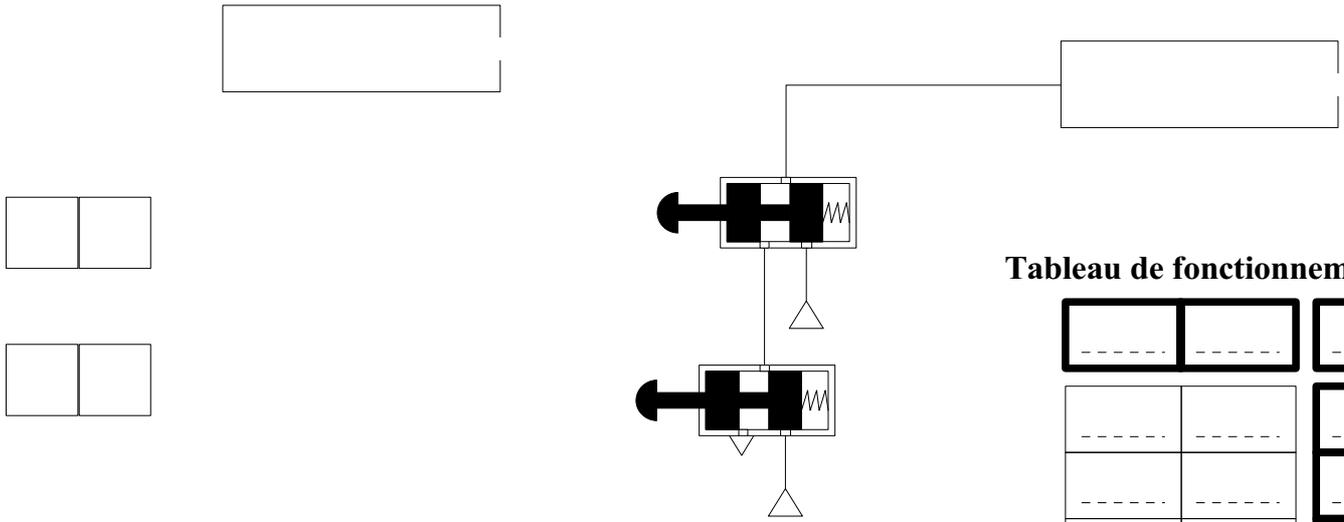

**Equation de fonctionnement**

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**C'est une fonction:**

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**DESSIN AUX NORMES**



**Tableau de fonctionnement:**

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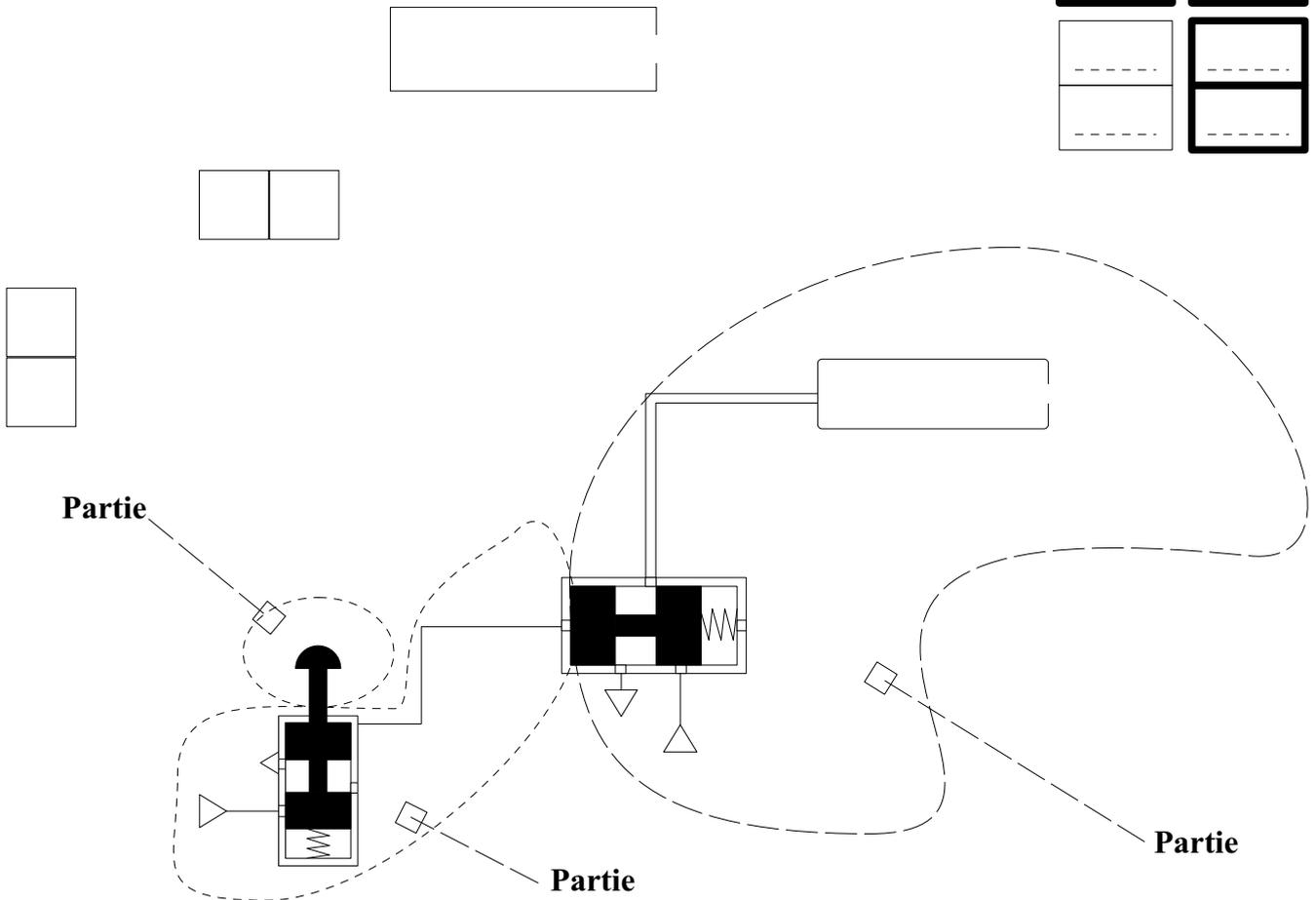
**Equation de fonctionnement**  
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**C'est une fonction:** -----

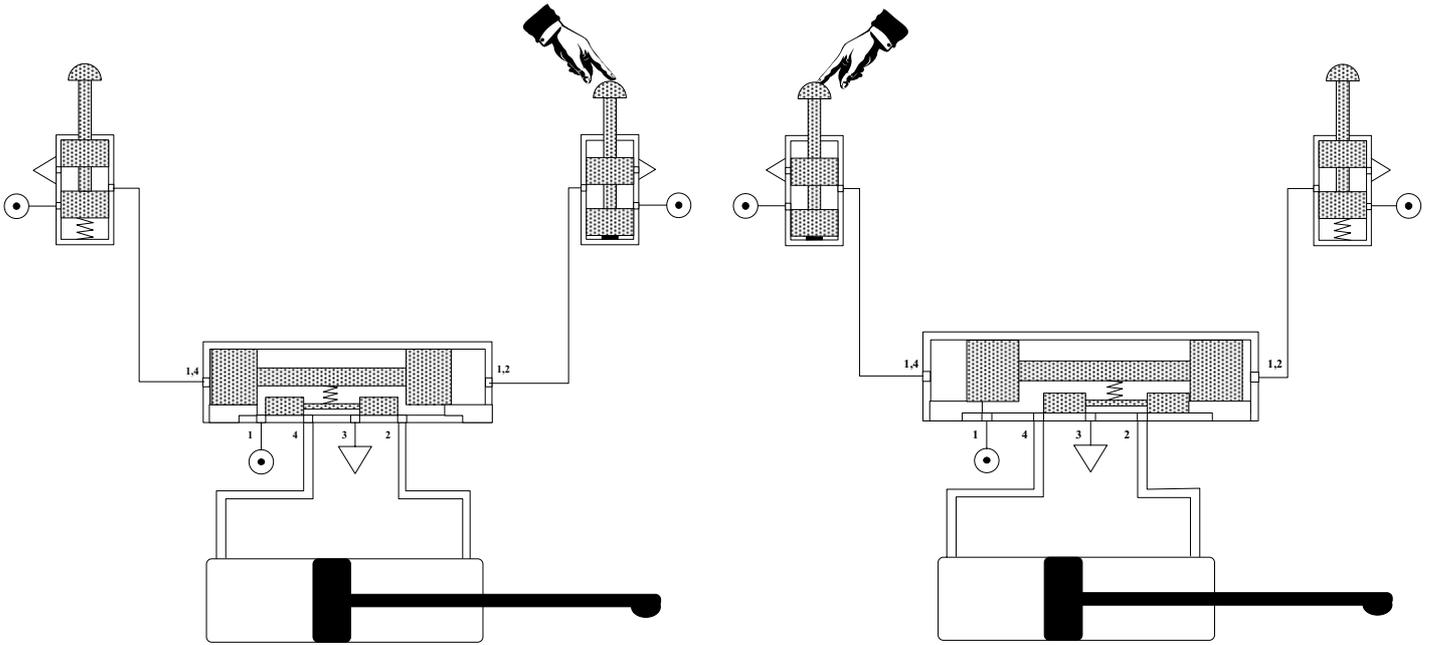
**DESSIN AUX NORMES**

**Tableau de fonctionnement:**

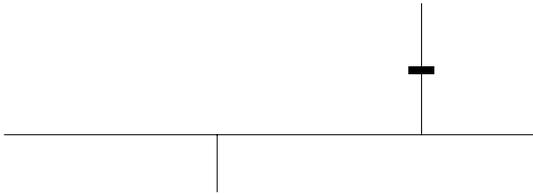
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# DISTRIBUTEUR 4-2



Grafcet

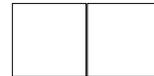


DESSIN AUX NORMES

Partie

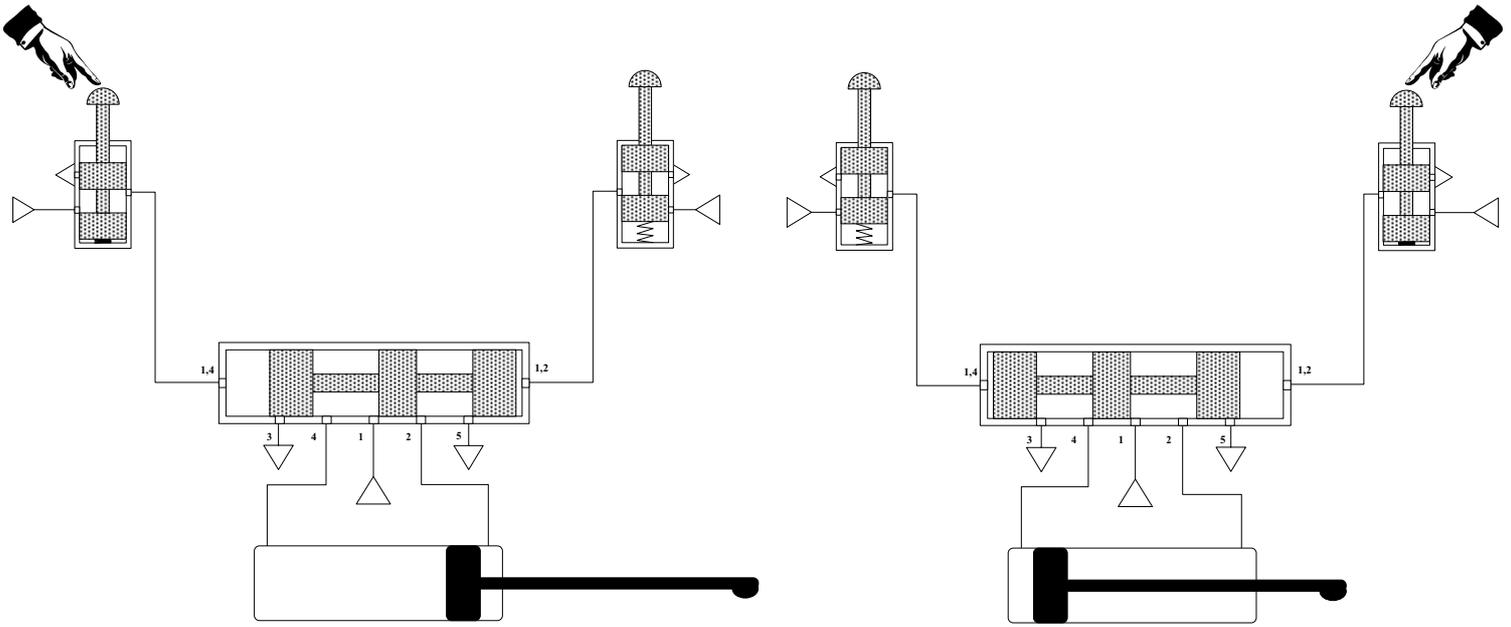


Partie

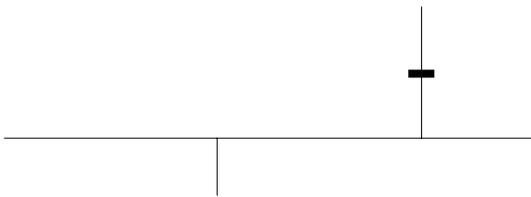


Partie

# DISTRIBUTEUR 5-2



Grafcet

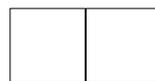


DESSIN AUX NORMES

Partie



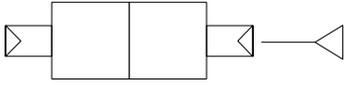
Partie



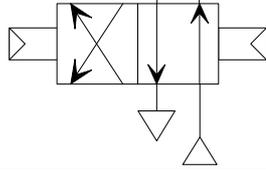
Partie

**Compléter:**

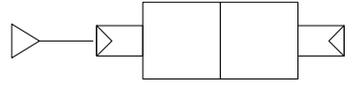
**VDE**



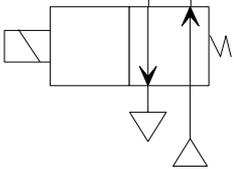
**VDE**



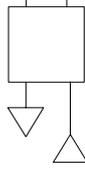
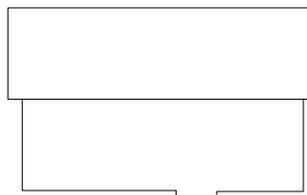
**VDE**



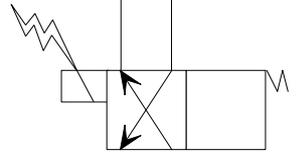
**VDE**



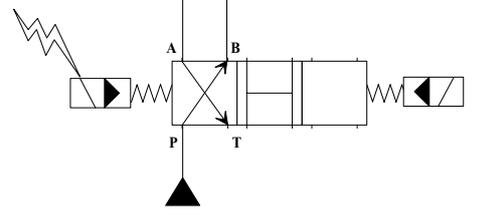
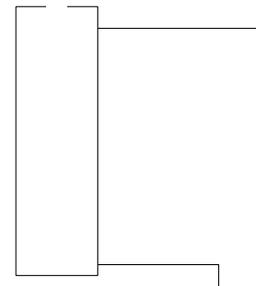
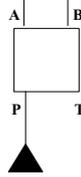
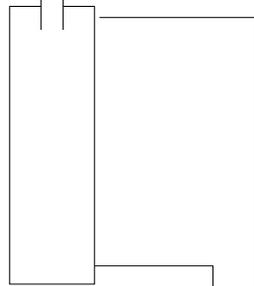
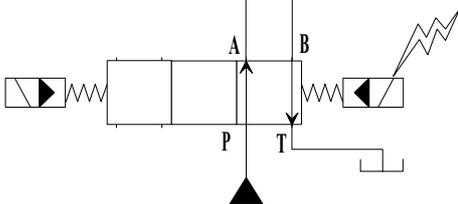
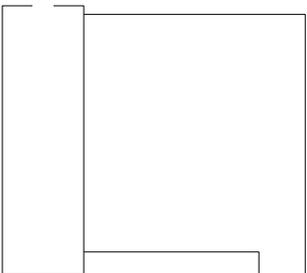
**VDE**



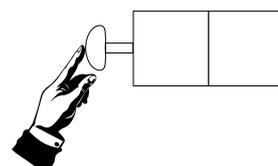
**VDE**



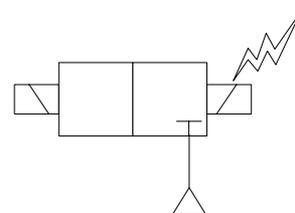
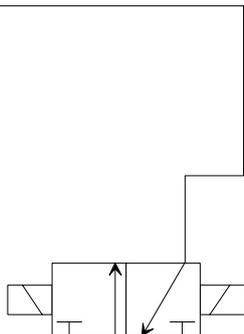
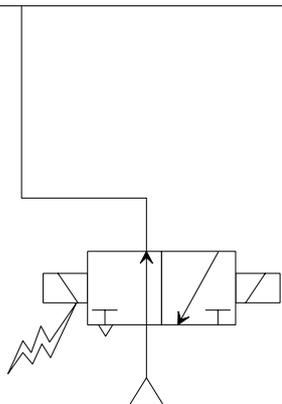
**VDE**



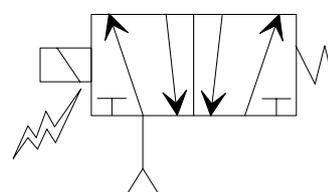
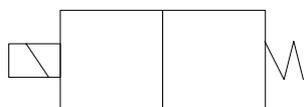
### VDE



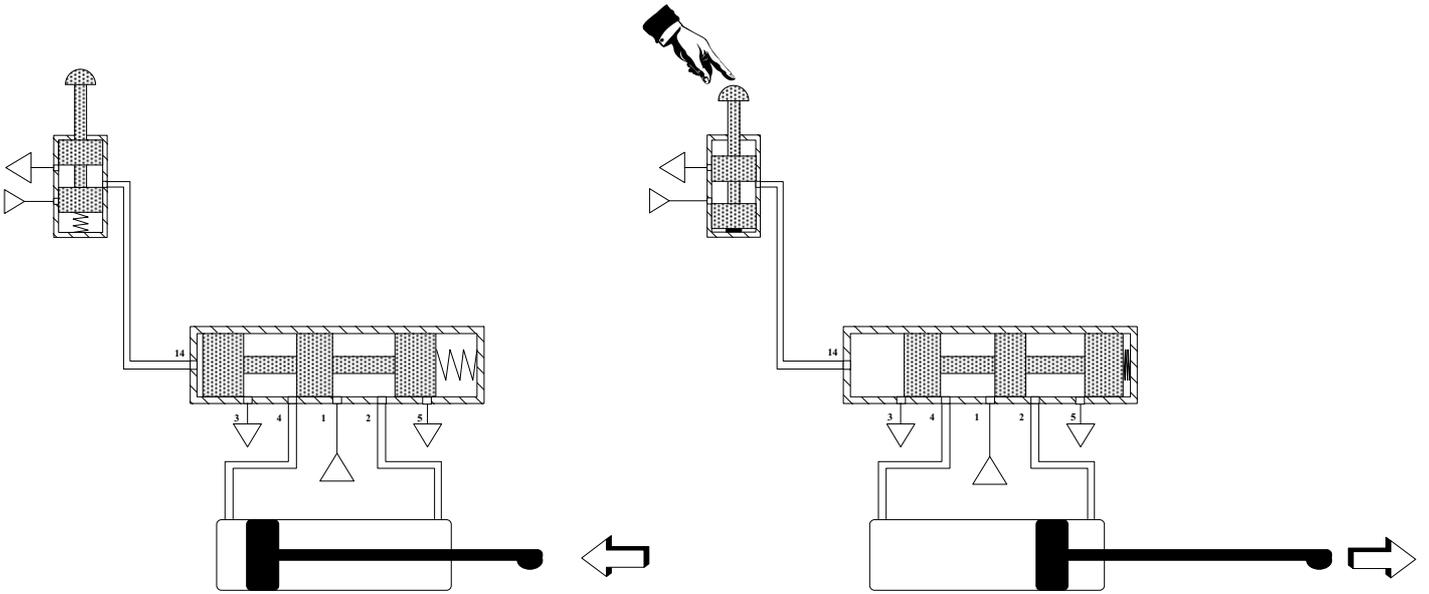
### VSE



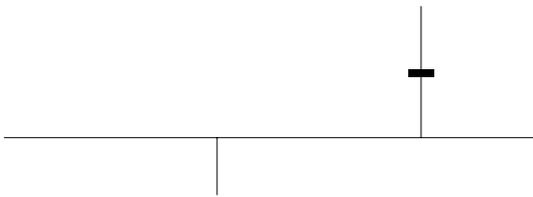
### VDE



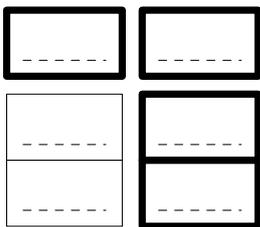
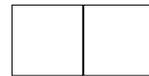
# DISTRIBUTEUR 5/2



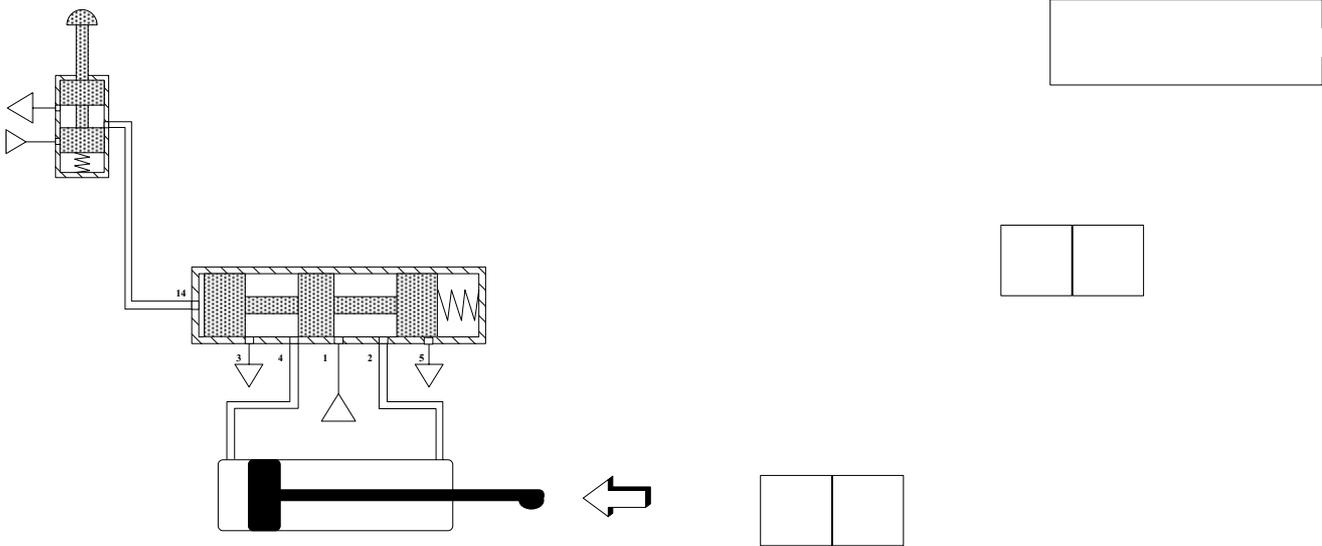
Grafet



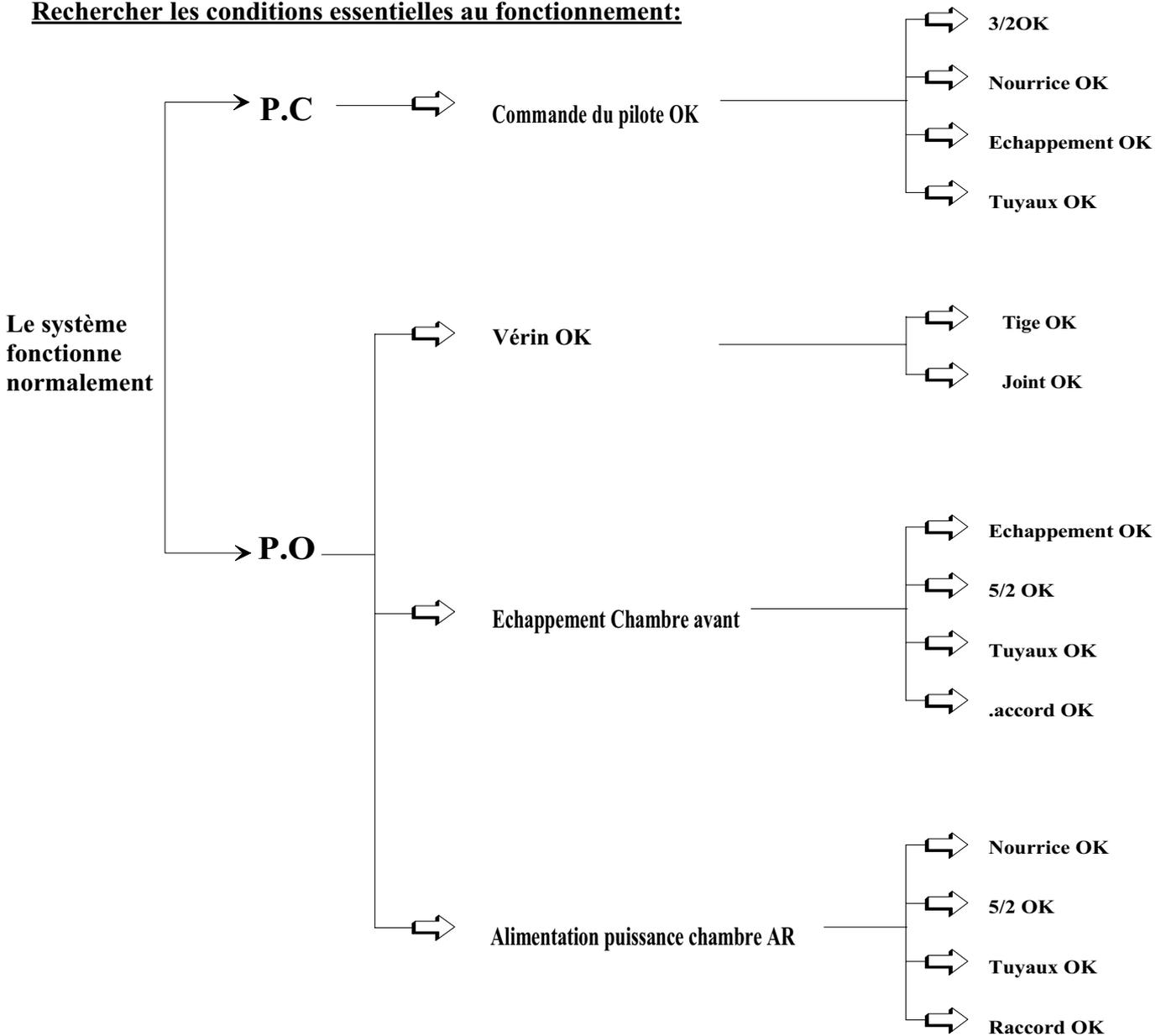
DESSIN AUX NORMES



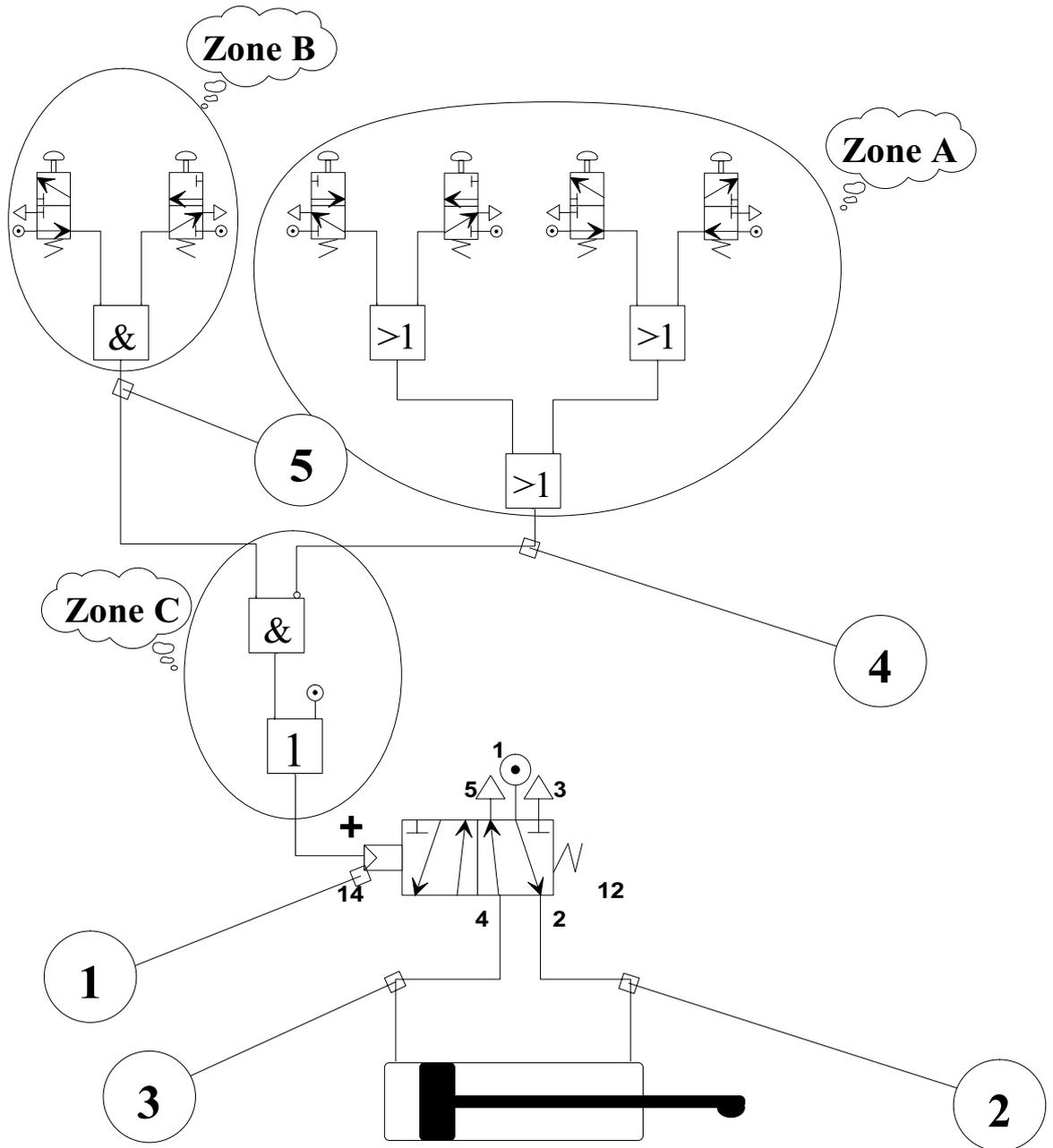
# DEPANNAGE



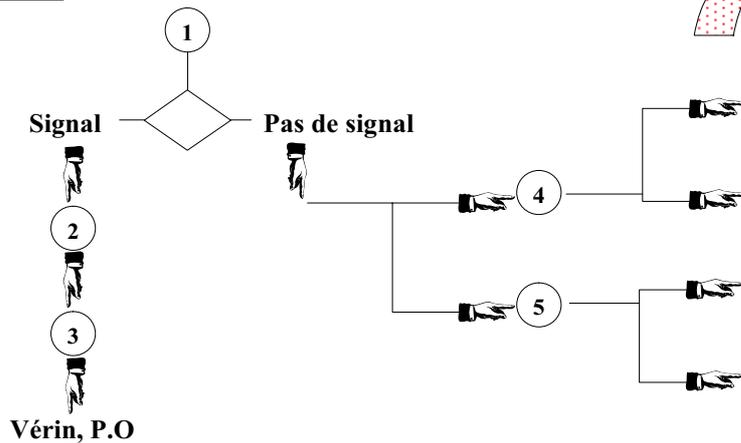
**Rechercher les conditions essentielles au fonctionnement:**



# DEPANNAGE



## Ordre des tests



## Localisation de la panne

